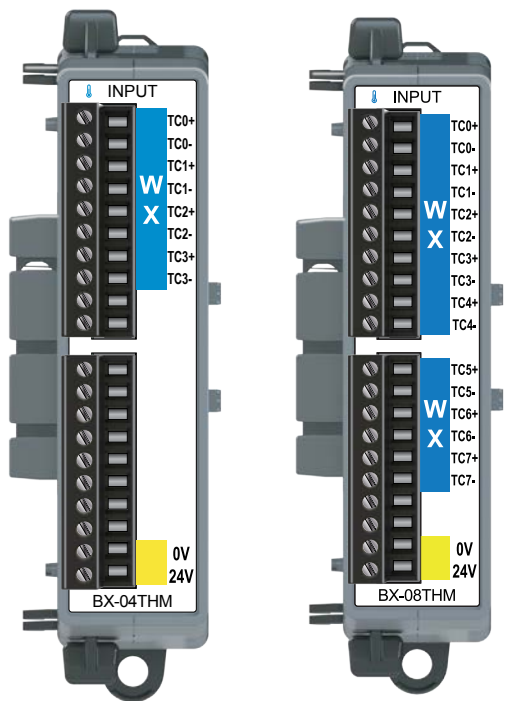


# BX-xxTHM Thermocouple Input



**BX-04THM**

**BX-08THM**

Input Module 4-pt,  
Thermocouple

Input Module 8-pt,  
Thermocouple

**BX-RTB10 Terminal Blocks Included.**  
The **BX-RTB10-1** or **BX-RTB10-2**  
(purchased separately)  
can also be used.



**NOTE:** This device does not support  
**ZIPLink** Wiring Systems

Thermocouple Input Specifications		
	<b>BX-04THM</b>	<b>BX-08THM</b>
<b>Input Channels</b>	4 Differential	8 Differential
<b>Commons</b>	0	
<b>Input Impedance</b>	Rev. B2 or lower: >5MΩ Rev. B3 or higher: >1MΩ	Rev. A1: >5MΩ Rev. A2 or higher: >1MΩ
<b>Resolution</b>	16-bit, 0.1°(C or F) See Data Range Specifications table	
<b>Thermocouple Input Ranges</b>	Type J: -190° to 760°C (-310° to 1400°F) (default) Type E: -210° to 1000°C (-346° to 1832°F) Type K: -150° to 1372°C (-238° to 2502°F) Type R: 65° to 1768°C (149° to 3214°F) Type S: 65° to 1768°C (149° to 3214°F) Type T: -230° to 400°C (-382° to 752°F) Type B: 529° to 1820°C (984° to 3308°F) Type N: -70° to 1300°C (-94° to 2372°F) Type C: 65° to 2320°C (149° to 4208°F)	
<b>Cold Junction Compensation</b>	Automatic	
<b>Thermocouple Linearization</b>	Automatic	
<b>Accuracy vs. Temperature</b>	±50PPM per °C (maximum)	
<b>Maximum Inaccuracy-Temperature</b>	±3°C maximum (excluding thermocouple error) (including temperature drift)	
<b>Linear Voltage Input Ranges</b>	0-39mV ±39mV ±78mV 0-156mV ±156mV 0-1.25 V	
<b>Maximum Inaccuracy-Voltage</b>	0.06% @ 25°C, 0.10% @ 0-60°C	
<b>All Channel Update Rate</b>	2.16 s	
<b>Sample Duration Time</b>	270ms	
<b>Open Circuit Detection Time</b>	Within 2s	
<b>Maximum Ratings</b>	Fault protected inputs to ±50V	
<b>Common Mode Range</b>	0.6 V (@ 16-bit Resolution)	
<b>Common Mode Rejection</b>	100dB @ DC and 130dB @ 60Hz	
<b>Conversion Method</b>	Sigma-Delta	
<b>Backplane Power Consumption</b>	0.1 W	
<b>External DC Power Required</b>	Class 2 or LPS power supply 24VDC (±20%) 25mA	
<b>Heat Dissipation</b>	0.8 W	
<b>Weight</b>	98g (3.5 oz)	
<b>Software Version Required (Do-more! Designer Programming Software)</b>	2.1 or later	2.3 or later

**IMPORTANT!**



<b>Hot-Swapping Information</b>
Note: This device cannot be Hot Swapped.

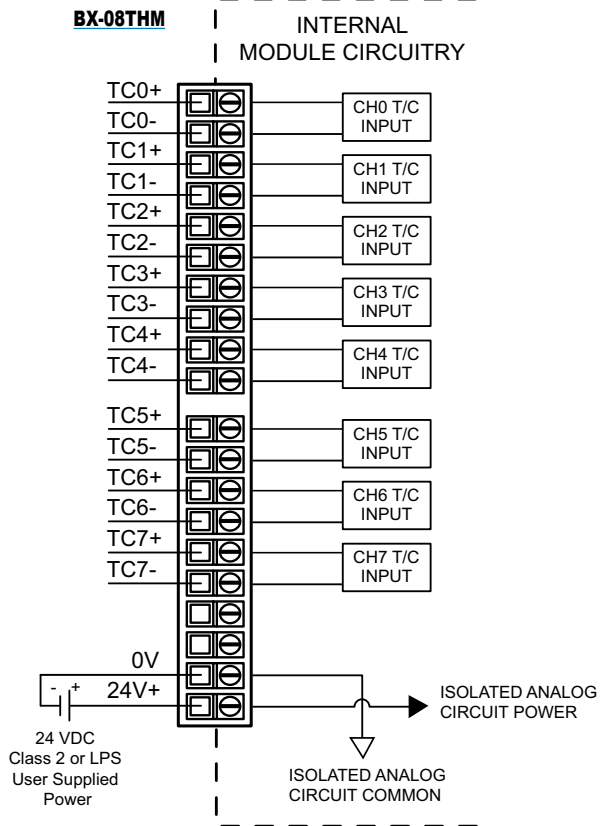
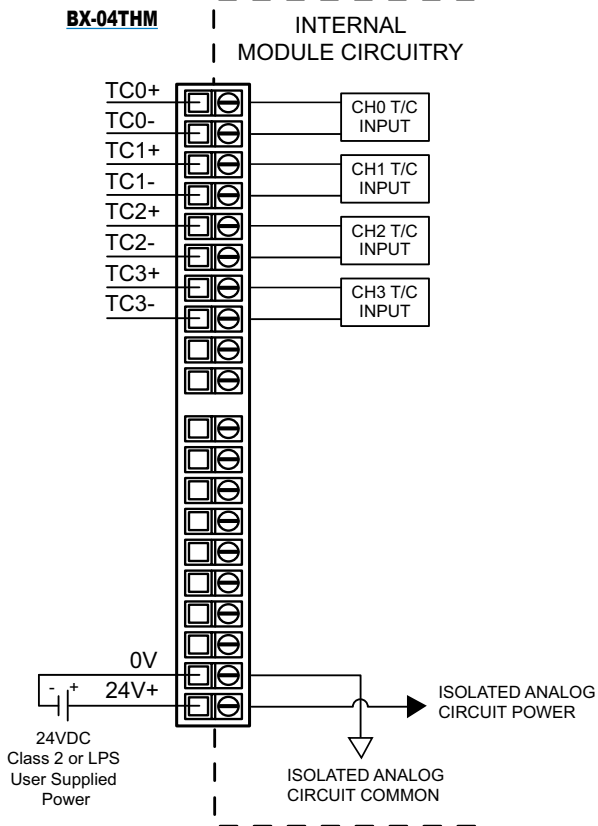
# BX-xxTHM Thermocouple Input, continued

Data Range Specifications								
Selection	Description	Enable 16-bit: Unchecked (Default) <sup>1</sup> (15-bit Resolution)			Enable 16-bit: Checked (16-bit Resolution)			
		Raw Counts	Casting <sup>2</sup>	$\mu\text{V}$ Per Count	Raw Counts <sup>3</sup>	Casting <sup>2</sup>	$\mu\text{V}$ Per Count	
<b>Type J</b>	Type J	-	-		°C: -1900 to 7600 °F: -3100 to 14000	-	-	
<b>Type K</b>	Type K	-	-		°C: -2100 to 10000 °F: -3460 to 18320	-	-	
<b>Type E</b>	Type E	-	-		°C: -1500 to 13720 °F: -2380 to 25020	-	-	
<b>Type R</b>	Type R	-	-		°C: 650 to 17680 °F: 1490 to 32140	-	-	
<b>Type S</b>	Type S	-	-		°C: 650 to 17680 °F: 1490 to 32140	-	-	
<b>Type T</b>	Type T	-	-		°C: -2300 to 4000 °F: -380 to 7520	-	-	
<b>Type B</b>	Type B	-	-		°C: 5290 to 18200 °F: 9840 to 33080	- WXn:U	-	
<b>Type N</b>	Type N	-	-		°C: -700 to 13000 °F: -940 to 23720	-	-	
<b>Type C</b>	Type C	-	-		°C: 650 to 23200 °F: 1490 to 42080	- WXn:U	-	
<b>0-39 mVDC</b>	Unipolar 39 mVDC	0-32767	-	1.2	0-65535	WXn:U	0.6	
<b>± 39 mVDC</b>	Bipolar 39 mVDC	-	-		-32768 to 32767	-	1.2	
<b>± 78 mVDC</b>	Bipolar 78 mVDC	-	-		-32768 to 32767	-	2.4	
<b>0-156 mVDC</b>	Unipolar 156 mVDC	0-32767	-	4.8	0-65535	WXn:U	2.4	
<b>± 156 mVDC</b>	Bipolar 156 mVDC	-	-		-32768 to 32767	-	4.8	
<b>0-1.25 VDC</b>	Unipolar 1.25 VDC	0-32767	-	38.1	0-65535	WXn:U	19.1	

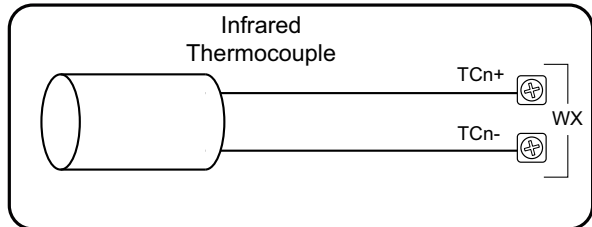
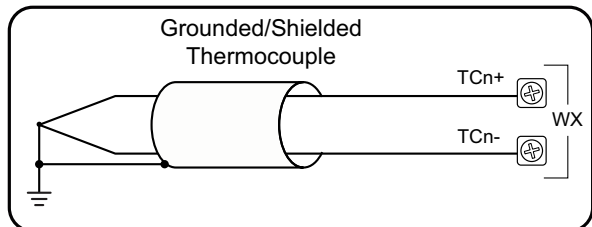
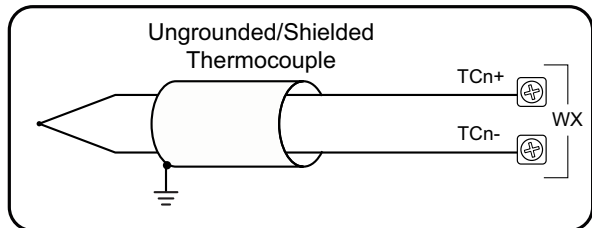
1. Thermocouple and bipolar ranges default to 16-bit resolution.
2. For more information on Casting refer to Help topic DMD0309 in the Do-more! Designer Software.
3. Temperatures have one implied decimal place (e.g., raw count of -1900 is -190.0°).

# BX-xxTHM Thermocouple Input, continued

## Analog Thermocouple/Voltage Input Wiring

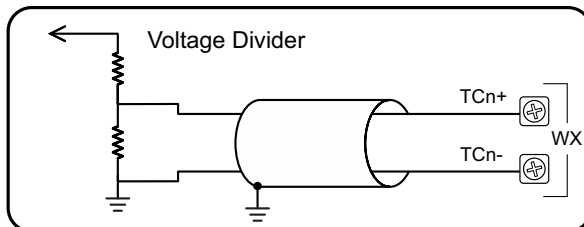
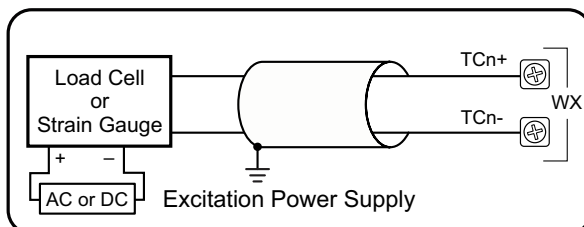
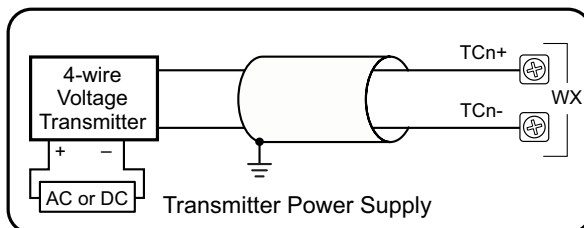


### Thermocouple Input Circuits



**NOTE:** Thermocouple extension wire and proper thermocouple terminal blocks must be used to extend thermocouples. AutomationDirect thermocouple wire is recommended.

### Analog Voltage Input Circuits



**NOTE:** Shield should be connected only at one end, to ground at the source device. For maximum accuracy, jumper unused inputs.

TCn+  
TCn-



**NOTE:** With grounded thermocouples, take precautions to prevent having a voltage potential between thermocouple tips.

# BRX Analog Expansion Modules

## Overview

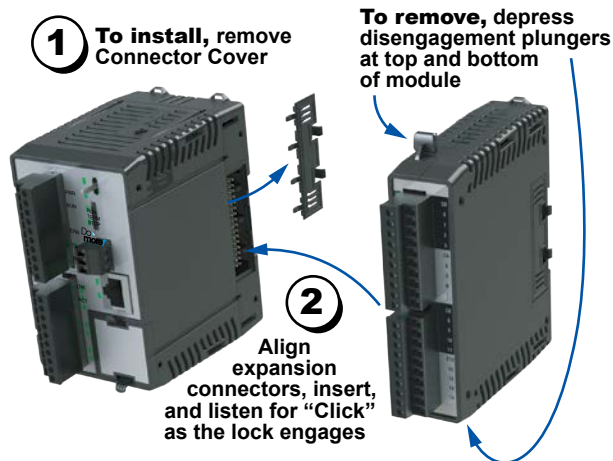
One of the unique features of the BRX platform is its ability to expand its capability to fit your application solution. One of the ways the BRX platform can do this is by using expansion modules that conveniently “snap-on” to the side of any BRX MPU. Once the expansion module has been snapped in place and is added to the project, it instantly adds I/O to the MPU with little to no additional setup required.

The analog expansion modules give you the ability to add analog I/O as needed and are identified as an analog input module, temperature input module, or analog output module. On the front panel of the analog I/O expansion modules, a color scheme and a

symbol are used to denote the module type.

Analog modules are available with current inputs or outputs, unipolar/bipolar voltage inputs or outputs, thermocouple inputs, RTD inputs and thermistor inputs. Input/output combination modules are also available.

With the exception of temperature input modules, the modules ship without wiring terminals. This allows you to select the termination style that best fits your application. Several wiring options are available, including screw terminal connectors, spring clamp terminal connectors and pre-wired **ZIP**Link cable solutions.



**Hot-Swapping Information**  
 Note: This device cannot be Hot Swapped.

## General Specifications

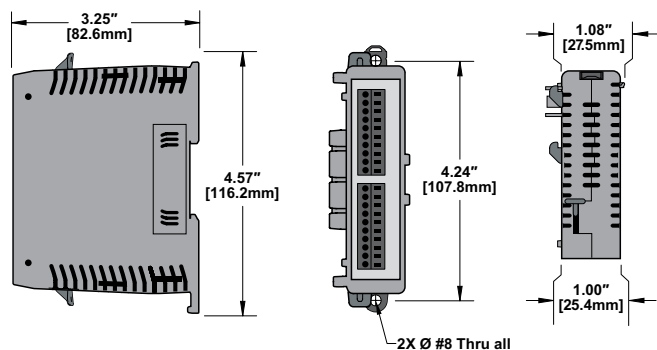
All BRX analog input and output modules and temperature input modules have the same general specifications listed in the table below.

General Specifications	
<b>Storage Temperature</b>	-20° to 70°C (-4° to 158°F)
<b>Humidity</b>	5% to 95% (non-condensing)
<b>Environmental Air</b>	No corrosive gases permitted
<b>Vibration</b>	IEC60068-2-6 (Test Fc)
<b>Shock</b>	IEC60068-2-27 (Test Ea)
<b>Enclosure Type</b>	Open Equipment
<b>Noise Immunity</b>	NEMA ICS3-304
<b>EU Directive</b>	See the “EU Directive” topic in the BRX Help File
<b>Agency Approvals (unless otherwise noted on individual module specifications)</b>	UL 61010-1 and UL 61010-2-201 File E139594, Canada and USA CE (EN 61131-2 EMC, EN 61010-1 and EN 61010-2-201 Safety)

Operating Temperature Range		
<b>Operating Temperature</b>	0° to 45°C (32° to 113°F)	0° to 60°C (32° to 140°F)
<b>Module</b>	<b>Module Revision*</b>	
<b>BX-08AD-1</b>	Rev A (Prior to May 2018)	Rev B (After May 2018)
<b>BX-08AD-2B</b>		
<b>BX-04THM</b>		
<b>BX-08DA-1</b>	Rev B (Prior to May 2018)	Rev C (After May 2018)
<b>BX-08DA-2B</b>		
<b>All other Analog and Temperature Expansion Module part numbers</b>	N/A	Rev A (After May 2018)

\* Module Revision can be found in the last letter (last or second-to-last character) of the module serial number.

## Dimensions

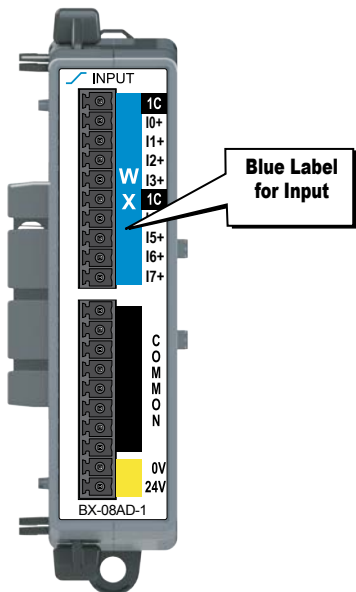


**NOTE:** When removing an expansion module, make sure there is room for the module to slide away from the system. Failure to do so will result in difficulty removing the module.

# BRX Analog Expansion Modules

## Analog Input Modules

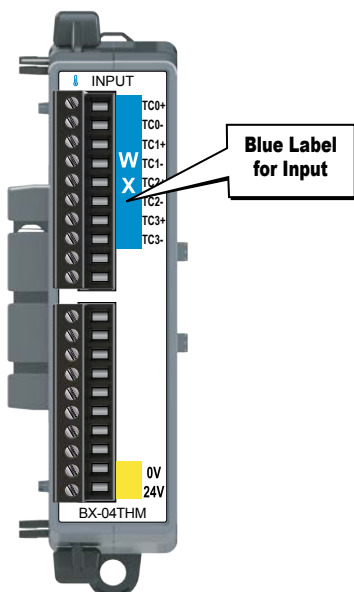
Nine (9) analog input modules are available, with current or voltage inputs. Analog input module faceplates have a blue terminal bar to distinguish them as inputs, with symbols  $\swarrow$  or  $\searrow$  to signify current or voltage, respectively.



Analog Input Modules				
Part Number	Points	Input Type	Resolution	Price
<a href="#"><u>BX-04ADM-1</u></a>	4	Current Sink 0–20 mA, 4–20 mA	14-bit	
<a href="#"><u>BX-04AD-1</u></a>	4	Current Sink 0–20 mA, 4–20 mA	16-bit	
<a href="#"><u>BX-08AD-1</u></a>	8			
<a href="#"><u>BX-16AD-1</u></a>	16			
<a href="#"><u>BX-04AD-2B</u></a>	4	Voltage $\pm 10\text{VDC}$ , $\pm 5\text{VDC}$ , 0–5 VDC, 0–10 VDC	16-bit	
<a href="#"><u>BX-08AD-2B</u></a>	8			
<a href="#"><u>BX-16AD-2B</u></a>	16			
<a href="#"><u>BX-04AD-3</u></a>	4	Current Sink 0–20mA, 4–20mA	16-bit	
<a href="#"><u>BX-08AD-3</u></a>	8	Voltage $\pm 10\text{VDC}$ , $\pm 5\text{VDC}$ , 0–5VDC, 0–10VDC		

## Temperature Input Module



Six (6) temperature input modules are available, with thermocouple, RTD, and/or thermistor inputs. The thermocouple input modules can also be configured for millivolt-level voltage inputs, and the RTD input module can also be configured for resistance input. Temperature module faceplates have a blue terminal bar to distinguish them as inputs, and  $\text{t}$  symbol to signify temperature.

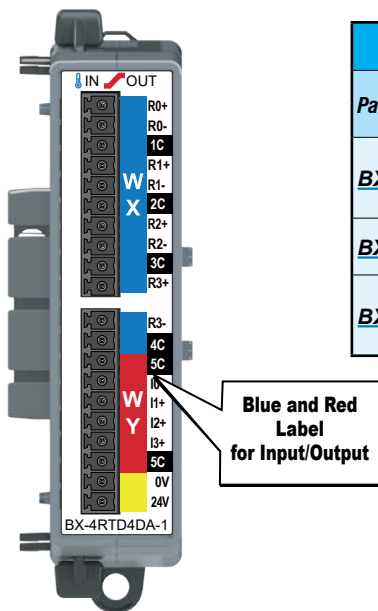


Temperature Input Modules			
Part Number	Points	Input Type	Price
<a href="#"><u>BX-04THM</u></a>	4	Thermocouple	
<a href="#"><u>BX-08THM</u></a>	8	Thermocouple	
<a href="#"><u>BX-06RTD</u></a>	6	RTD	
<a href="#"><u>BX-08NTC</u></a>	8	Thermistor	
<a href="#"><u>BX-04UT</u></a>	4	Universal Temperature (Thermocouple, RTD, Thermistor supported)	
<a href="#"><u>BX-08UT</u></a>	6	Universal Temperature (Thermocouple, RTD, Thermistor supported)	

# BRX Analog Expansion Modules



## Temperature/Analog Combo Module

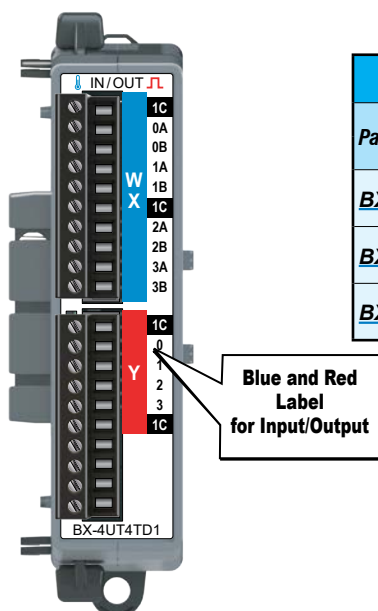
Three (3) combination modules are available, with thermocouple, RTD or universal temperature inputs and current sourcing outputs. The thermocouple input modules can also be configured for millivolt-level voltage inputs, and the RTD input module can also be configured for resistance input. The Input/Output faceplate terminal bar is in blue and red, making it easy to distinguish between inputs and outputs, and the  and  symbols signify temperature and current, respectively.



Temperature Input / Analog Output Combo Modules					
Part Number	Points		Input Type	Output Type	Price
	Input	Output			
<a href="#">BX-4RTD4DA-1</a>	4	4	Resistance Temperature Detector (RTD)	Current Source 0–20mA, 4–20mA	
<a href="#">BX-4THM4DA-1</a>	4	4	Thermocouple	Current Source 0–20mA, 4–20mA	
<a href="#">BX-4UT4DA-3</a>	4	4	Universal Temperature	Current Source: 0–20mA, 4–20mA Voltage: ±10VDC, ±5VDC, 0–5VDC, 0–10VDC	

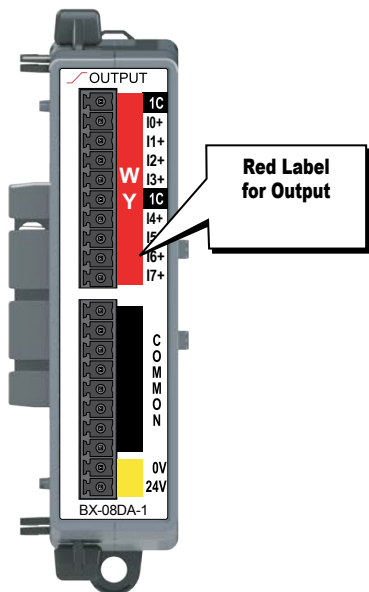
## Temperature/Discrete Combo Module

Three (3) combination modules are available with universal temperature inputs and DC sinking, sourcing or relay outputs. The thermocouple inputs can also be configured for millivolt-level voltage inputs, and the RTD inputs can also be configured for resistance input. The Input/Output faceplate terminal bar is in blue and red, making it easy to distinguish between inputs and outputs, and the  and  symbols signify temperature and discrete signals, respectively.



Temperature Input / Discrete Output Combo Modules					
Part Number	Points		Input Type	Output Type	Price
	Input	Output			
<a href="#">BX-4UT4TD1</a>	4	4	Universal Temperature	12–24 VDC Sinking	
<a href="#">BX-4UT4TD2</a>	4	4		12–24 VDC Sourcing	
<a href="#">BX-4UT4TR</a>	4	4		Relay Form A (SPST)	

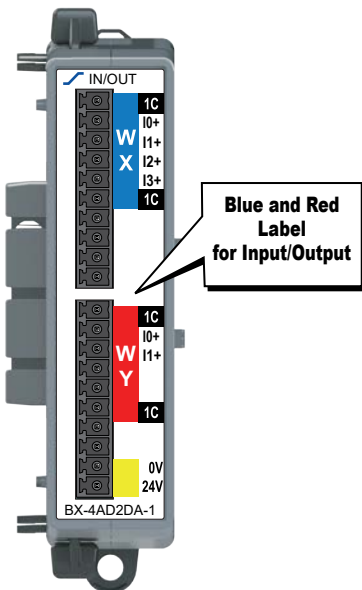
# BRX Analog Expansion Modules



## Analog Output Modules

Six (6) analog output modules are available, in current and voltage outputs. Analog output module faceplates have a red terminal bar to distinguish them as outputs, with symbols  $\swarrow$  or  $\blacktriangle$  to signify current or voltage, respectively.

Analog Output Modules			
Part Number	Points	Output Type	Price
<a href="#">BX-04DA-1</a>	4	Current Source 0–20 mA, 4–20 mA	
<a href="#">BX-08DA-1</a>	8		
<a href="#">BX-04DA-2B</a>	4	Voltage $\pm 10$ VDC, $\pm 5$ VDC, 0–5 VDC, 0–10 VDC	
<a href="#">BX-08DA-2B</a>	8		
<a href="#">BX-04DA-3</a>	4	Current Source 0–20mA, 4–20mA Voltage $\pm 10$ VDC, $\pm 5$ VDC, 0–5VDC, 0–10VDC	
<a href="#">BX-08DA-3</a>	8		



## Analog Combo Input / Output Modules

Six (6) analog input/output combo modules are available with current or voltage inputs and outputs. The Input/Output faceplate terminal bar is in blue and red, making it easy to distinguish between inputs and outputs. Symbols  $\swarrow$  and  $\blacktriangle$  signify current and voltage, respectively.

Analog Combo Input / Output Modules					
Part Number	Points		Input Type	Output Type	Price
	Input	Output			
<a href="#">BX-2AD2DA-1</a>	2	2	Current Sink 0–20mA, 4–20mA	Current Source 0–20mA, 4–20mA	
<a href="#">BX-4AD2DA-1</a>	4	2			
<a href="#">BX-2AD2DA-2B</a>	2	2	Voltage $\pm 10$ VDC, $\pm 5$ VDC, 0–5VDC, 0–10VDC	Voltage $\pm 10$ VDC, $\pm 5$ VDC, 0–5VDC, 0–10VDC	
<a href="#">BX-4AD2DA-2B</a>	4	2			
<a href="#">BX-2AD2DA-3</a>	2	2	Current Source 0–20mA, 4–20mA Voltage $\pm 10$ VDC, $\pm 5$ VDC, 0–5VDC, 0–10VDC	Current Source 0–20mA, 4–20mA Voltage $\pm 10$ VDC, $\pm 5$ VDC, 0–5VDC, 0–10VDC	
<a href="#">BX-4AD4DA-3</a>	4	4			

Expansion Module Support by Controller	
Controller Type	# Expansion Modules
<a href="#">BX-DM1E-M</a>	8
<a href="#">BX-DM1-10</a>	2
<a href="#">BX-DM1E-10</a>	2
<a href="#">BX-DM1-18</a>	4
<a href="#">BX-DM1E-18</a>	8
<a href="#">BX-DM1-36</a>	4
<a href="#">BX-DM1E-36</a>	8
<a href="#">BX-DMIO*</a>	8
<a href="#">BX-EBC100*</a>	8
<a href="#">BX-MBIO*</a>	8

\* Remote I/O controllers do not support Motion Control and Communications Modules.



# BRX Wiring Termination Options

## Terminal Block Connectors

The terminal block connectors are provided in kits of multiple connectors that are ordered as a single part number. There are 2 different types of kits to choose from; one kit for the five (5), eight (8) and 12-point discrete, and one

kit for the analog modules and 16-point discrete modules. The five (5), eight (8) and 12-point discrete module kits each have (3) 5-pin 5mm connectors. The 8-point modules will use only 2 of the 5-pin connectors.

The five (5) and 12-point modules will use all three connectors. The analog and 16-point digital module kits include (2) 10-pin 3.81 mm connectors.

## Terminal Block Connectors, 5, 8 and 12-Point Discrete Modules

Terminal Block Kits for 5-point, 8-point and 12-point Expansion Modules



**BX-RTB08** (Kit - 3 pieces)



**BX-RTB08-1** (Kit - 3 pieces)



**BX-RTB08-2** (Kit - 3 pieces)

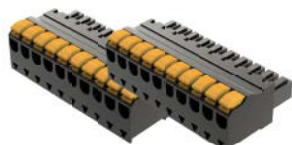
Terminal Block Specifications 5-, 8- & 12-Point Type			
Part Number Single Block Set of 3 Blocks	<b>BX-RTB05</b> <b>BX-RTB08</b>	<b>BX-RTB05-1</b> <b>BX-RTB08-1</b>	<b>BX-RTB05-2</b> <b>BX-RTB08-2</b>
Price (Single Block)			
Price (Kit)			
Connector Type	Screw Type - 90-degree	Spring Clamp Type - 180-degree	Screw Type - 180-degree
Wire Exit	180-degree	180-degree	180-degree
Pitch	5.0 mm	5.0 mm	5.0 mm
Screw Size	M2.5	N/A	M2.5
Screw Torque Recommended	< 3.98 lb-in (0.45 N-m)	N/A	< 3.98 lb-in (0.45 N-m)
Screwdriver Blade Width	3.5 mm	3.5 mm	3.5 mm
Wire Gauge (Single Wire)	28-12 AWG	28-14 AWG	28-12 AWG
Wire Gauge (Dual Wire)	28-16 AWG	28-16 AWG (Dual Wire Ferrule Required)	28-16 AWG
Wire Strip Length	0.3 in (7.5 mm)	0.37 in (9.5 mm)	0.3 in (7.5 mm)
Equiv. Dinkle P/N	5ESDV-05P-BK	5ESDSR-05P-BK	5ESDF-05P-BK

## Terminal Block Connectors, Analog Modules and 16-Point Discrete Modules

Terminal Block Kits for Analog and 16-point Discrete Expansion Modules



**BX-RTB10** (Kit - 2 pieces)



**BX-RTB10-1** (Kit - 2 pieces)



**BX-RTB10-2** (Kit - 2 pieces)

Terminal Block Specifications 16-Point Type			
Part Number	<b>BX-RTB10</b>	<b>BX-RTB10-1</b>	<b>BX-RTB10-2</b>
Price (Kit)			
Connector Type	Screw Type 90-degree	Spring Clamp Type 180-degree	Screw Type 180-degree
Wire Exit	180-degree	180-degree	180-degree
Pitch	3.81 mm	3.81 mm	3.81 mm
Screw Size	M2	N/A	M2
Screw Torque Recommended	<1.77 lb-in (0.2 N-m)	N/A	<1.77 lb-in (0.2 N-m)
Screwdriver Blade Width	2.5 mm	2.5 mm	2.5 mm
Wire Gauge (Single Wire)	28-16 AWG	26-18 AWG	30-16 AWG
Wire Gauge (Dual Wire)	28-18 AWG	30-20 AWG (Dual Wire Ferrule Required)	30-18 AWG
Wire Strip Length	0.24 in (6mm)	0.35 in (9mm)	0.26 in (6.5 mm)
Equiv. Dinkle P/N	EC381V-10P-BK	ESC381V-10-BK	EC381F-10P-BK



**NOTE:** BX-RTB10 terminal blocks are included with Temperature Input modules.