Do-more H2 Series PLC System Specifications

General Specifications

General Specifications	
Operating Temperature	32°F to 131°F (0°C to 55°C)
Storage Temperature	−4°F to 158°F (−20°C to 70°C)
Ambient Humidity	30% to 95% relative humidity (non–condensing)
Environmental Air	No corrosive gases
Vibration	MIL STD 810C, Method 514.2 IEC60068-2-6 JIS C60068-2-6 (Sine wave vibration test)
Shock	MIL STD 810C, Method 516.2 IEC60068-2-27 JIS C60068-2-27
Noise Immunity	NEMA ICS3-304
Agency Approvals	UL508 (File No. E157382, E316037) CE (EN61131-2)

CPU Modules

Specifications

H2-DM1

H2-DM1E

Feature	H2-DM1	H2-DM1E
Total Memory (bytes)	262144 bytes	
Ladder Memory (instruction words)	65536 instruction words	
V-Memory (words)	Configurable up to 65536 (4096 default)	
Non-volatile V Memory (words)	Configurable up to 65536 (4096 default)	
D-memory (DWORDs)	Configurable up to 65536 (4096 default)	
Non-volatile D Memory (DWORDs)	Configurable up to 65536 (4096 default)	
R-memory (REAL DWORDs)	Configurable up to 65536 (4096 default)	
Non-volatile R Memory (REAL DWORDs)	Configurable up to 65536 (4096 default)	
Boolean execution/K	50us	
Stage Programming	Yes	
Number of Stages	128 per Program code-block; number of code-blocks configurable to memory limit	
Handheld Programmer	No	
Programming Software for Windows	FREE Do-more Designer	
Built-In communications ports	USB, RS-232	USB, RS-232, Ethernet (10/100 Base-T)
Program Memory	Flash ROM	
Total I/O points available	X, Y, each configurable up to 65536 (2048 default); WX, WY (analog in/out) each configurable up to 65536 (256 default)	
Local I/O points available	256	
Ethernet Remote I/O Discrete points	131072	
Ethernet Remote I/O Analog I/O Channels	32768	
Max Number of Ethernet slaves per Channel	16	
I/O points per Remote Channel	32768	
Discrete I/O Module Point Density	4/8/12/16/32	
Slots per Base	3/4/6/9	
Number of instructions available	>160	>170
Control relays	Configurable up to 65536 (2048 default)	
Special relays (system defined)	1024	
Special registers (system defined)	512	
Timers	Configurable up to 65536 (256 default)	
Counters	Configurable up to 65536 (256 default)	
System Date/Time structures	8	
User Date/Time structures	Configurable up to 65536 (32 default)	
ASCII String/Byte buffer structures	Configurable up to memory limit (192 default)	
Modbus Client memory	Yes, configurable up to memory limit, default 1024 input bits, 1024 coil bits, 2048 input registers, 2048 holding registers	
DL Classic Client memory	Up to memory limit, default 512 X, 512 Y, 512 C, 2048 V	
Immediate I/O	No	
Interrupt input (hardware / timed)	No	
Subroutines	Program and Task code-blocks, up to memory limit	
Drum Timers	Yes, up to memory limit	
Table Instructions	Yes	
Loops	FOR/NEXT, WHILE/WEND, REPEAT/UNTIL loops	
Math	>60 operators and functions: Integer, Floating Point, Trigonometric, Statistical, Logical, Bitwise, Timing	
ASCII	Yes, IN/OUT, Serial, Ethernet TCP and UDP; 11 output script commands	
PID Loop Control, Built In	Yes, configurable to memory limit (over 2000)	
Time of Day Clock/Calendar	Yes	
Run Time Edits	Yes	
Supports True Force	Yes	
Internal Diagnostics	Yes	
Password security	Multi-user, credentialed, session-based security	
System error log	Yes	
User error log	Yes	
Battery backup	Yes (Battery included)	

CPU Modules

USB 2.0 Port (Type B)
- Programming

RS 232 Serial Port
(RJ12)
- Programming
- Multipurpose Serial
  Communications Port

H2-DM1

H2-DM1E

10/100 MB Ethernet Port
(RJ45)
- Programming
- Modbus TCP Client
  and Server
- Ethernet Expansion I/O
  Master
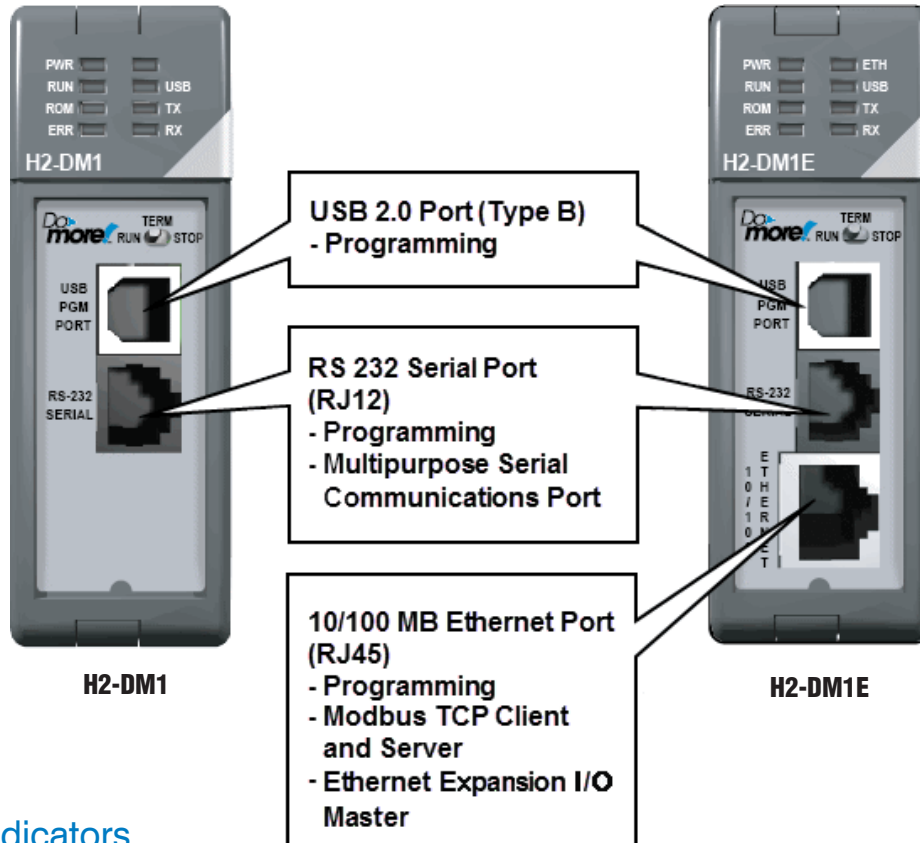
LED Status Indicators
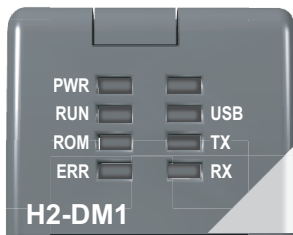
H2-DM1
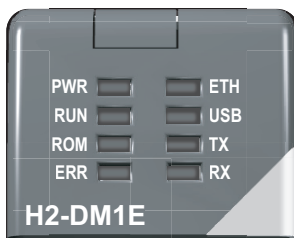
H2-DM1E

LED Indicators		
Indicator	**Status**	**Description**
PWR	Green	Base Power ON
	Yellow	Low Battery
RUN	Green	CPU is in RUN Mode
	Yellow	Forces are Active
ROM	Yellow	CPU is updating Non-volatile Memory
ERR	Red	CPU Fatal Error
ETH	Green	Ethernet Link Good
	Yellow	Ethernet Activity
USB	Green	USB Receive Activity
	Yellow	USB Transmit Activity
TX	Green	RS-232 Transmit Activity
RX	Green	RS-232 Receive Activity

PLC Mode Switch

| Mode Switch Functions	
Mode Switch Position	**CPU Action**
RUN (Run Program)	CPU is forced into RUN Mode if no errors are encountered.
TERM (Terminal)	RUN, PROGRAM and DEBUG modes are available. In this mode, the mode of operation can be changed through the Programming Software.
STOP (Stop Program)	CPU is forced into STOP Mode.

CPU Modules

Communication Ports

USB Port

Used exclusively for programming and monitoring via a PC running Do-more Designer.

USB Port Specifications	
Description	Standard USB 2.0 Slave input for programming and online monitoring, with built-in surge protection. Not compatible with older full speed USB devices.
Cables (ADC part #)	USB Type A to USB Type B: USB-CBL-AB3 (3ft) USB-CBL-AB6 (6ft) USB-CBL-AB10 (10ft) USB-CBL-AB15 (15ft)
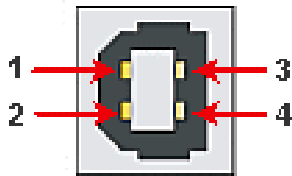
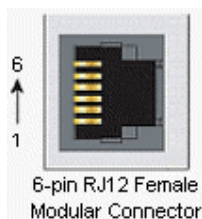| Pin		Description
1	5V	Bus Voltage Sense
2	D-	Data -
3	D+	Data +
4	0V	Ground

RS-232 Port

RJ-12 style connector used for:
- Connection to a PC running Do-more Designer
- Modbus RTU Master connections
- Modbus RTU Slave connections
- ASCII Incoming and Outgoing communications
- Custom Protocol Incoming and Outgoing communications

RS-232 Port Specifications	
Description	Non-isolated, full duplex RS-232 DTE port used for programming, online monitoring or can connect the CPU as a Modbus RTU or ASCII master or slave to a peripheral device. Includes ESD and built-in surge protection.
Baud Rates	1200, 2400, 4800, 9600, 19200, 38400, 57600, and 115200
+5V Cable Power Source	220mA maximum at 5V, ±5%. Reverse polarity and overload protected.
Maximum Output Load (TXD/RTS)	3kΩ, 1000pf
Minimum Output Voltage Swing	±5V
Output Short Circuit Protection	±15mA
Cable Options (ADC part #)	D2-DSCBL FA-CABKIT FA-ISOCON for converting RS-232 to isolated RS-422/485

6-pin RJ12 Female Modular Connector

Pin		Description
1	0V	Power (-) connection (GND)
2	5V	Power (+) connection (220mA max.)
3	RXD	Receive Data (RS-232)
4	TXD	Transmit Data (RS-232)
5	RTS	Request to Send (RS-232)
6	CTS	Clear to Send (RS-232)

For a list of protocols supported by each port, please refer to the Communications topic of the Do-more H2 Series PLC Overview in this section.
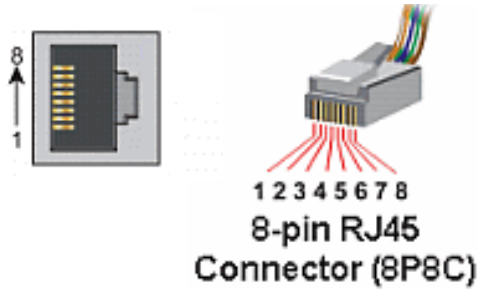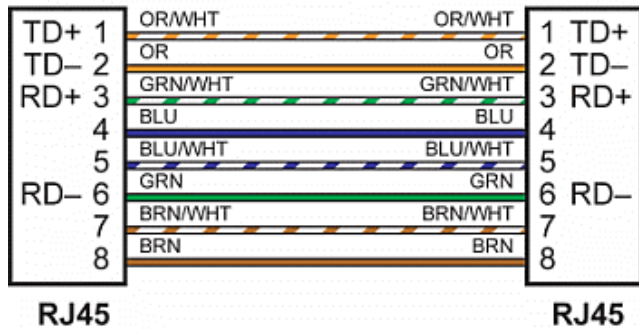
CPU Modules

Ethernet Port

RJ-45 style connector used for:
- Connection to a PC running Do-more Designer
- Modbus TCP Client connections (Modbus requests sent from the CPU)
- Modbus TCP Server connections (Modbus requests received by the CPU)
- Ethernet Expansion I/O Master

Ethernet Port Specifications

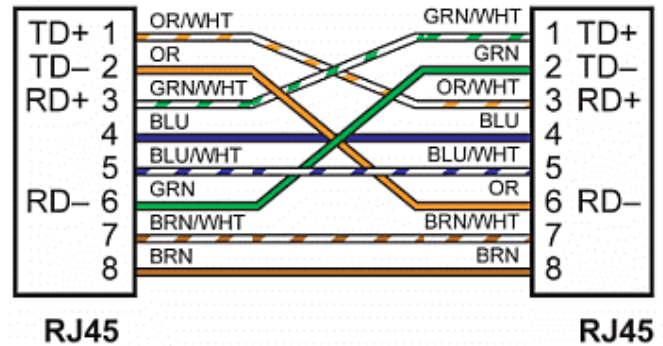| Description	Standard transformer isolated Ethernet port with built-in surge protection for programming, online monitoring, Modbus/TCP client/server connections (fixed IP or DHCP) and Ethernet Expansion I/O capabilities.
Transfer Rate	10/100 Mbps; Auto-MDX (Crossover)

8-pin RJ45
Connector (8P8C)

Patch (Straight-through) Cable

Crossover Cable
10/BASE-T/100BASE-TX

For a list of protocols supported by each port, please refer to the Communications topic of the Do-more H2 Series PLC Overview in this section.
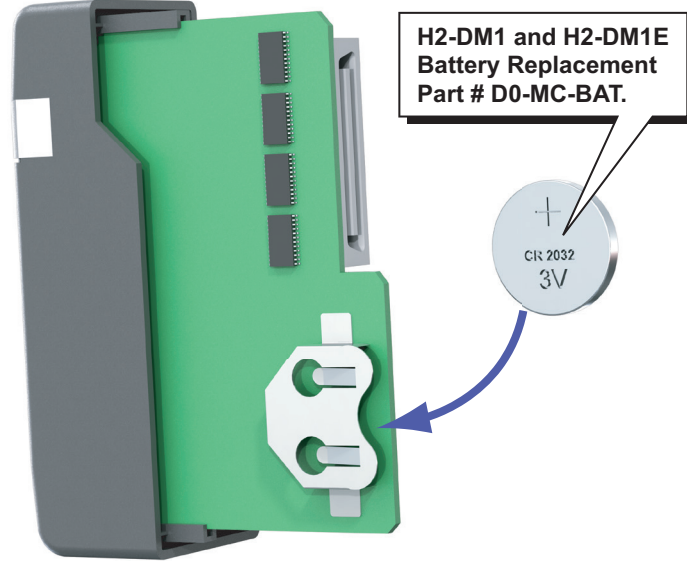
CPU Modules

Battery Specifications

A battery is included with the Do-more CPU and is used to retain the Time and Date along with any Tagname values that are set up as retentive. It is recommended that the battery be replaced once every five years or when one year of cumulative OFF time has been exceeded.

Up to two hours is allowed to change out a battery without loss of data.

D0-MC-BAT is .

Battery	
D0-MC-BAT	Coin type, 3.0 V Lithium battery, number CR2032

H2-DM1 and H2-DM1E Battery Replacement Part # D0-MC-BAT.

CPU Modules

Ethernet Expansion I/O

With Do-more Designer Software version V1.1 and newer, the H2-DM1E CPU's built-in Ethernet port can be configured as an Ethernet Expansion I/O master. Much like the H2-ERM100 module, the Ethernet Expansion I/O feature allows expansion beyond the local chassis to slave I/O using the onboard high-speed Ethernet link.

The onboard Ethernet port can support up to 16 slave devices. The slave I/O modules supported are:

- H2-EBC100
- T1H-EBC100 (Terminator I/O)
- GS-EDRV100 (GS Drives)

The Ethernet Expansion I/O network uses Category 5 UTP cables for cable runs up to 100 meters (328 ft.) with extended distances achieved through Ethernet switches.

It is highly recommended that a dedicated network be used with the Ethernet Expansion I/O feature. Ethernet Expansion I/O networks and ECOM/office networks should be isolated from one another to prevent network delays.

Stride Ethernet Switch

Do-more H2-DM1E CPU

DirectLOGIC DL205 I/O with H2-EBC100 Module

***C-more* Operator Interface**

GS-EDRV100

Terminator I/O with T1H-EBC100 Module

GS Drive