KILLARK SWB/XCS Series Control Stations Overview - External Sealing Required













Listings

- UL Listed; File E53360
- Class I, Div. 1 & 2, Groups C, D
- Class II, Div. 1 & 2, Groups E, F, G
- · Class III
- NEMA 3, 7 (C, D) 9 (E, F, G)
- CSA Certified; File LR11714
- Class I, Zones 1 & 2, Groups IIB, IIA





Applications

- Hazardous locations due to the presence of flammable gases or vapors, combustible dusts or easily ignitable fibers or flyings
- Installations at petroleum refineries, chemical and petrochemical plants and other processing or storage facilities where similar hazards exist
- Use in conjunction with magnetic starters or contactors for remote control of motors

Features

- Device bodies and covers are cast copper-free Aluminum alloy and provide a wide assortment for custom assemblies
- Cast conduit hubs, 3/4", either dead end or feed through standard in both single and two-gang device bodies
- Ground flange joint between bolted cover and box provide required flame path
- Pushbutton, selector switches and pilot light bodies are copper-free aluminum
- Operating shaft in both pushbuttons and selector switches are stainless steel
- Open space between gangs for easy wiring from one cover to another
- Miniature and standard size pushbuttons. (miniature 3/4" overall diameter, standard 1 3/8" overall diameter)
- Internal ground screw

Contact Specifications

All contacts are break before make. Replacement contacts are not available for any of our Killark hazardous duty controls.

AC Ratings								
Current 120 VAC 240 VAC 480 VAC 600 VAC								
Inrush	60	30	15	12				
Breaking	6	3	1.5	1.2				
Carrying	10	10	10	10				

DC Ratings (Max. Amps)							
Current	125 VDC	250 VDC					
Inrush	0.55	0.275					
Breaking	0.55	0.275					
Carrying	2.50	2.5					

XCS Specifications						
Dielectric Strength	2.5 kV (1 minute)					
Electrical Endurance	5 million operations at rated load					
Operating Frequency	3,000 per hour					
Mechanical Endurance	Momentary: 5 x 10 ⁶ Push-pull and selector: 2 x 10 ⁶					
LED Consumption	4-6 mA at 110 to 130 VAC/VDC					
Electrical Connections	14 to 20 AWG max., solid or stranded					
Terminal Torque	1.8 Nm (15.75 in-lbs)					
Lamp Connections	9 inch leads, 18 AWG					
Operating Temperature	-4 to 104°F (-20 to 40°C)					
Device Bodies and Covers Materials	Copper-free Aluminum					
Cover Bolts Material	1/4-20 x 7/8 inch Stainless Steel					
Bolt Tightening Torque	After tightly attaching cover to device box, check with a 0.0015 inch feeler gauge; it should not enter the flame path joint more than 1/8 inch.					

KILLARK XCS Series Cover Assemblies and Control Stations - Pushbuttons

Pushbuttons and Pushbutton/Pilot Light Assemblies







Double Pushbutton



Push-Pull Mushroom Maintained Pushbutton

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XCS Momentary Contact Single Pushbutton							
Part Number (cover included)	Price Drawing Link Description Diagram Pushbutton Color Nameplate Mai						
XCS-0B1		PDF	1 N.O. momentary	• •	Green	"START"	
XCS-0B2		PDF	1 N.C. momentary	• •	Red	"STOP"	
XCS-0B3		<u>PDF</u>	1 N.O. / 1 N.C. momentary	• •	Black	Blank plate	

XCS Momentary Contact Double Pushbutton						
Part Number (cover included)	Price	Drawing Link	Description	Diagram	Pushbutton Colors	Legend Plate Marking*
XCS-0B4		PDF	Green operator has 1 N.O. momentary contact and red operator has 1 N.C. momentary contact	••	Green Red	"START STOP"
XCS-0B4-U		PDF	Each operator has 1 N.O. and 1 N.C. momentary contact	• • • •	Green Red	"START STOP"
XCS-0B5		PDF	Each operator has 1 N.O. momentary contact	<u> </u>	Green Green	"START START"
XCS-0B7		PDF	Each operator has 1 N.O. and 1 N.C. momentary contact	4. 4.	Black Black	Two blank plates

XCS Maintained Contact Push-Pull Mushroom Pushbutton								
Part Number (cover included) Price Drawing Link Description		Description	Diagram	Pushbutton Color	Legend Plate Marking*			
XCS-0MMG3		PDF	1 N.O. / 1 N.C. push-pull maintained	• •	Green	Three 2-sided legend plates included: "STOP / STOP"; "EMERGENCY STOP / RESET"; Blank plate / "RESET"		
XCS-0MMR3		PDF	1 N.O. / 1 N.C. push-pull maintained	• •	Red	Three 2-sided legend plates included: "STOP / STOP"; "EMERGENCY STOP / RESET"; Blank plate / "RESET"		
XCS-0MMK3		PDF	1 N.O. / 1 N.C. push-pull maintained	• •	Black	Three 2-sided legend plates included: "STOP / STOP"; "EMERGENCY STOP / RESET"; Blank plate / "RESET"		

^{*} We also offer a large selection of optional legend plates. See accessories later in this section.

KILLARK SWB Series Splice/Device Boxes For Use With XCS Cover Assemblies







SWB-11

SWB-42

SWB Device Bodies							
Part Number	Price	Drawing Link	Description	Hub Size (inches)			
<u>SWB-2</u>		PDF	Single gang / Dead-end	3/4			
<u>SWB-5</u>		PDF	Single gang / Feed-through	3/4			
<u>SWB-8</u>		PDF	Double gang / Dead-end	3/4			
<u>SWB-11</u>		PDF	Double gang / Feed-through	3/4			
SWB-42		PDF	Single gang / Dead-end / Deep style	3/4			
SWB-45		PDF	Single gang / Feed-through / Deep style	3/4			

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- CSA Certified; File LR11712
- Class I, Zones 1 & 2, Groups IIB, IIA



