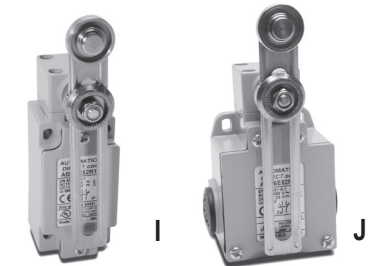
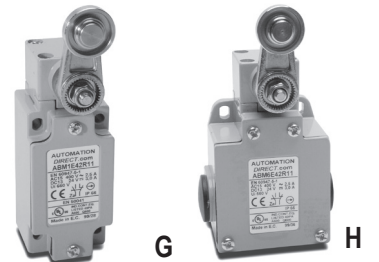
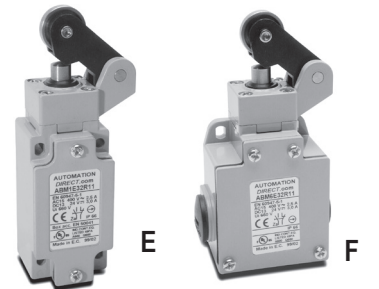
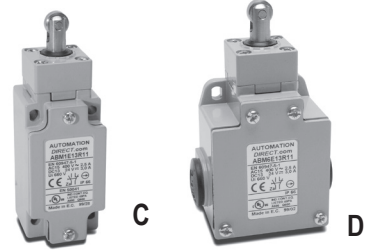
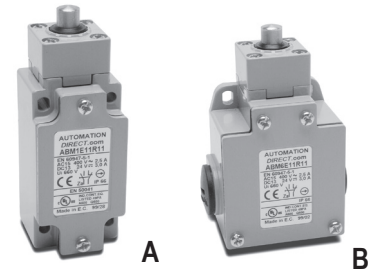


# IEC Limit Switches

## ABM Series Heavy-duty IEC Limit Switches

- Featuring a die-cast aluminum body for heavy-duty industrial applications
- Single and multiple conduit openings to save wiring time and money when interconnecting several limit switches
- Conduit openings in 1/2" NPT or PG13.5
- Splined actuator shaft allows very fine adjustment of switch to fit all applications
- Choose from eight different actuators including roller levers and plungers

| ABM Series                 |       |                     |   |                         |                 |                            |                                       |   |       |
|----------------------------|-------|---------------------|---|-------------------------|-----------------|----------------------------|---------------------------------------|---|-------|
| Part Number                | Price | Drawing Link        | Actuator Type   | Number of Conduit Holes | Conduit Threads | Max. Actuation Speed (m/s) | Min. Actuation Force (N) Torque (N•m) | Min. Positive Opening Force (N) /torque (N•m) | Photo |
| <a href="#">ABM1E11Z11</a> |       | <a href="#">PDF</a> | Stainless steel plunger   | 1                       | PG13.5          | 0.5                        | 30N                                   | 45N   | A     |
| <a href="#">ABM2E11Z11</a> |       | <a href="#">PDF</a> |   | 1                       | 1/2" NPT        | 0.5                        | 30N                                   | 45N   | A     |
| <a href="#">ABM5E11Z11</a> |       | <a href="#">PDF</a> |   | 3                       | PG13.5          | 0.5                        | 30N                                   | 45N   | B     |
| <a href="#">ABM6E11Z11</a> |       | <a href="#">PDF</a> |   | 3                       | NPT             | 0.5                        | 30N                                   | 45N   | B     |
| <a href="#">ABM2E13Z11</a> |       | <a href="#">PDF</a> | Stainless steel plunger with roller   | 1                       | 1/2" NPT        | 0.5                        | 22N                                   | 40N   | C     |
| <a href="#">ABM6E13Z11</a> |       | <a href="#">PDF</a> |   | 3                       | 1/2" NPT        | 0.5                        | 22N                                   | 40N   | D     |
| <a href="#">ABM1E32Z11</a> |       | <a href="#">PDF</a> | One-way lever with stainless steel roller   | 1                       | PG13.5          | 1.5                        | 12N                                   | 40N   | E     |
| <a href="#">ABM2E32Z11</a> |       | <a href="#">PDF</a> |   | 1                       | 1/2" NPT        | 1.5                        | 12N                                   | 40N   | E     |
| <a href="#">ABM5E32Z11</a> |       | <a href="#">PDF</a> |   | 3                       | PG13.5          | 1.5                        | 12N                                   | 40N   | F     |
| <a href="#">ABM6E32Z11</a> |       | <a href="#">PDF</a> |   | 3                       | 1/2" NPT        | 1.5                        | 12N                                   | 40N   | F     |
| <a href="#">ABM1E42Z11</a> |       | <a href="#">PDF</a> | Rotary lever with stain. steel roller (See accessories for opt. roller and actuator levers)       | 1                       | PG13.5          | 1.5                        | 0.15 N•m                              | 0.30 N•m                                      | G     |
| <a href="#">ABM2E42Z11</a> |       | <a href="#">PDF</a> |   | 1                       | 1/2" NPT        | 1.5                        | 0.15 N•m                              | 0.30 N•m                                      | G     |
| <a href="#">ABM5E42Z11</a> |       | <a href="#">PDF</a> |   | 3                       | PG13.5          | 1.5                        | 0.15 N•m                              | 0.30 N•m                                      | H     |
| <a href="#">ABM6E42Z11</a> |       | <a href="#">PDF</a> |   | 3                       | 1/2" NPT        | 1.5                        | 0.15 N•m                              | 0.30 N•m                                      | H     |
| <a href="#">ABM1E52Z11</a> |       | <a href="#">PDF</a> | Adj. rotary lever w/ stainless steel roller (See accessories for opt. roller and actuator levers) | 1                       | PG13.5          | 1.5                        | 0.15 N•m                              | 0.30 N•m                                      | I     |
| <a href="#">ABM2E52Z11</a> |       | <a href="#">PDF</a> |   | 1                       | 1/2" NPT        | 1.5                        | 0.15 N•m                              | 0.30 N•m                                      | I     |
| <a href="#">ABM5E52Z11</a> |       | <a href="#">PDF</a> |   | 3                       | PG13.5          | 1.5                        | 0.15 N•m                              | 0.30 N•m                                      | J     |
| <a href="#">ABM6E52Z11</a> |       | <a href="#">PDF</a> |   | 3                       | NPT             | 1.5                        | 0.15 N•m                              | 0.30 N•m                                      | J     |
| <a href="#">ABM1E71Z11</a> |       | <a href="#">PDF</a> | Adjustable rotary lever w/ stainless steel rod  | 1                       | PG13.5          | 1.5                        | 0.15 N•m                              | 0.30 N•m                                      | K     |
| <a href="#">ABM2E71Z11</a> |       | <a href="#">PDF</a> |   | 1                       | 1/2" NPT        | 1.5                        | 0.15 N•m                              | 0.30 N•m                                      | K     |
| <a href="#">ABM5E71Z11</a> |       | <a href="#">PDF</a> |   | 3                       | PG13.5          | 1.5                        | 0.15 N•m                              | 0.30 N•m                                      | L     |
| <a href="#">ABM6E71Z11</a> |       | <a href="#">PDF</a> |   | 3                       | 1/2" NPT        | 1.5                        | 0.15 N•m                              | 0.30 N•m                                      | L     |
| <a href="#">ABM1E92Z11</a> |       | <a href="#">PDF</a> | Wobble lever w/ polyamide tip stainless steel spring  | 1                       | PG13.5          | 1.0                        | 0.18 N•m                              | -   | M     |
| <a href="#">ABM2E92Z11</a> |       | <a href="#">PDF</a> |   | 1                       | 1/2" NPT        | 1.0                        | 0.18 N•m                              | -   | M     |
| <a href="#">ABM6E92Z11</a> |       | <a href="#">PDF</a> |   | 3                       | 1/2" NPT        | 1.0                        | 0.18 N•m                              | -   | N     |
| <a href="#">ABM1E93Z11</a> |       | <a href="#">PDF</a> | Wobble lever w/ stainless steel spring  | 1                       | PG13.5          | 1.0                        | 0.18 N•m                              | -   | O     |
| <a href="#">ABM2E93Z11</a> |       | <a href="#">PDF</a> |   | 1                       | 1/2" NPT        | 1.0                        | 0.18 N•m                              | -   | O     |
| <a href="#">ABM6E93Z11</a> |       | <a href="#">PDF</a> |   | 3                       | 1/2" NPT        | 1.0                        | 0.18 N•m                              | -   | P     |



# IEC Limit Switches Accessories

## Replacement Contact Blocks

Easily-installed replacement contact blocks fit both heavy-duty IEC and double-insulated limit switches, including mini-DIN models.

*Note: Limit switches come standard with snap-action contacts ([AGZ11-SWITCH](#).) To replace contact block, remove limit switch cover. Carefully remove old contact block and install replacement. Contact blocks are supplied with an adapter to fit into larger ABM and ABP switches. Remove this adapter when installing contacts in mini-DIN AAP models.*



| Replacement Contact Blocks   |       |                                       |                      |
|------------------------------|-------|---------------------------------------|----------------------|
| Part Number                  | Price | Contact Type                          | Action               |
| <a href="#">AGZ11-SWITCH</a> |       | Snap-action 1 N.C. and N.O.           | 3ms change-over time |
| <a href="#">AGZ02-SWITCH</a> |       | Snap-action 2 N.C.                    | 3ms change-over time |
| <a href="#">AGX11-SWITCH</a> |       | Slow-action 1 N.C. and 1 N.O.         | Break before make    |
| <a href="#">AGY11-SWITCH</a> |       | Slow-action overlay 1 N.C. and 1 N.O. | Make before break    |
| <a href="#">AGW02-SWITCH</a> |       | Slow-action delay 2 N.C.              | Simultaneous         |
| <a href="#">AGW20-SWITCH</a> |       | Slow-action overlay 2 N.O.            | Simultaneous         |

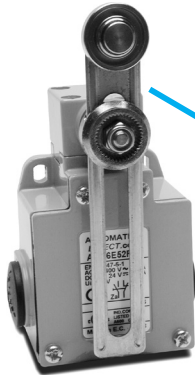
## Additional Lever Arms, Spare Parts and Accessories for ABM Series

| Additional Lever Arms/Spare Parts and Accessories |       |                     |  |
|---|-------|---------------------|--|
| Part Number                                       | Price | Drawing Link        | Actuator Type  |
| <a href="#">AGE42-LEVER</a>                       |       | <a href="#">PDF</a> | Lever with stainless steel roller for E42 models (replacement lever) |
| <a href="#">AGE44-LEVER</a>                       |       | N/A                 | Lever with 50mm diameter rubber roller (fits E42 models)             |
| <a href="#">AGE52-LEVER</a>                       |       | <a href="#">PDF</a> | Lever with stainless steel roller for E52 models (replacement lever) |
| <a href="#">AGE54-LEVER</a>                       |       | <a href="#">PDF</a> | Lever with 50mm diameter rubber roller (fits E52 models)             |

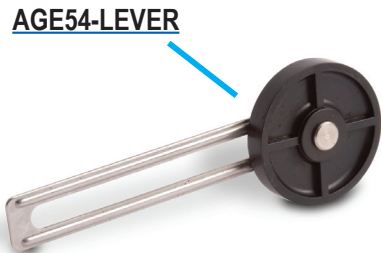
**Note:** See the Bar Charts page of this section for more information.



**Replacement actuator levers for heavy-duty IEC models**  
Easily-replaceable actuators for E42 and E52 model limit switches.  
*Note: These models have an E42 or E52 in the part number, for example, [ABM1E42Z11](#).*



**AGE52-LEVER**  
(Replacement lever shown installed on [ABM5E52Z11](#) limit switch)



| IEC Limit Switches Specifications                       |                       |   |  |
|---|-----------------------|---|--|
| Series  |                       | AAM, AAP, ABM, ABP  | ADM, ADP   |
| <b>Environmental</b>                                    |                       |   |  |
| <b>Degree of Protection</b>                             |                       | Plastic models: IP65 according to IEC 529<br>Metal models: IP66 according to IEC 144-CEI70-1; part number <a href="#">ADM2T93Z11</a> is IP65      |  |
| <b>Temperature Range</b> <sup>1</sup>                   | <b>Plastic Models</b> | Storage: -30 to 80°C [-22 to 176° F]<br>Operating: -25 to 70°C [-13 to 158°F];  |  |
|   | <b>Metal Models</b>   | Storage: -30 to 80°C [-22 to 176°F]<br>Operating: -10 to 70°C [14 to 158°F]; part number <a href="#">ADM2T9805Z11A</a> -40 to 70°C [-40 to 158°F] |  |
| <b>Rated Impulse Withstand Voltage</b>                  |                       | 6 kV (degree of pollution 3)  | 6 kV (degree of pollution 3)                                   |
| <b>Mechanical Ratings</b>                               |                       |   |  |
| <b>Working Positions</b> <sup>2</sup>                   |                       | All actuators can be rotated in 90° increments  |  |
| <b>Mechanical Life</b>                                  |                       | Straight line working heads: 30 million operations, side rotary heads: 25 million operations, multi directional heads: 10 million operations      | 25 million operations  |
| <b>Enclosure Material</b>                               |                       | Plastic models AAP and ABP: fiberglass-reinforced plastic-V0 class (UL94);<br>Metal models AAM and ABM: die cast aluminum                         | ADP models: Reinforced thermoplastic<br>ADM models: Zinc Alloy |
| <b>Contact Blocks Rating</b>                            |                       |   |  |
| <b>Positive Opening</b> <sup>3</sup>                    |                       | All models except 98, 92, 93 operating heads  |  |
| <b>Electrical Ratings</b>                               | <b>AC15</b>           | Make: 60A@120VAC; 30A @ 240VAC; 18A @ 400VAC<br>Break: 10A @ 24VAC; 6.5 A @130VAC; 3.1 A @ 230VAC;<br>1.8 A @ 400VAC                              | 10A @ 24VAC, 6A @ 120VAC, 4A @ 400VAC                          |
|   | <b>DC13</b>           | 2.8 A @ 24VDC; 0.5 A @ 110VDC   | 6A @ 24VDC, 0.55 A @125VDC, 0.4A @ 250VDC                      |
| <b>Maximum Switching Frequency</b>                      |                       | Contact blocks: all two cycles per second   | 3600 (Cycles/hour)   |
| <b>Repeat Accuracy</b>                                  |                       | 0.01 mm on the operating points at 1 million operations   |  |
| <b>Short-Circuit Protection</b>                         |                       | Cartridge fuses gl 10A-500V 10.3x38 1 100KA   | 10A @ < 500VAC (fuse type gG (gl))                             |
| <b>Contact Resistance</b>                               |                       | 25 mΩ   |  |
| <b>Recommended Min. Operating Speed</b>                 |                       | With snap-action contacts: 20mm per minute <sup>4</sup><br>With slow-action contacts: 500mm per minute <sup>5</sup>                               | 20mm per minute  |
| <b>Rated Insulation Voltage</b>                         |                       | 690V  | 500V   |
| <b>Terminals Marking</b>                                |                       | According to CENELEC EN 50013   | According to IEC 60947-5-1                                     |
| <b>Wiring Connections</b>                               |                       | 2 x 2.5mm <sup>2</sup> (AWG14) to 2 x 0.5mm <sup>2</sup> (AWG18)  | 18-14 AWG [0.75 to 2.5 mm <sup>2</sup> ]                       |
| <b>Wiring Terminal Type</b>                             |                       | Captive screw with self-lifting pressure plate  | M3.5 screw with cable clamp (+, -) pozidriv 2                  |
| <b>Electrical Protection</b>                            |                       | Double insulation (plastic models only)   | ADM models Class I, ADP models Class II - double insulation    |
| <b>Contact Blocks Performance</b>                       |                       |   |  |
| <b>Operation Frequency</b>                              |                       | 3600 ops/h  |  |
| <b>Electrical Durability (according to IEC 947-5-1)</b> |                       | Utilization categories AC-15 and DC-13; load factor of 0.5.   |  |
| <b>Tools Needed</b>                                     |                       | Phillips screwdriver, #1 #2 / Hex wrench, 10mm  | Pozidriv 2 screwdriver   |
| <b>Approvals</b>  |                       | UL E191072, CE  |  |

<sup>1</sup> Minimum temperatures assume that the atmosphere is free of moisture, which could cause moving parts to freeze up.

<sup>2</sup> Some types of actuators, such as a long, heavy spring with the adjustable actuator fully extended, may not work properly if installed in a horizontal position.

<sup>3</sup> Positive opening in a snap-action contact block is performed by a rigid mechanism that forces the N.C. contact to open in case the snap-action mechanism fails.

This would provide protection if, for example, the contacts became “welded” together by excessive current rush. Generally, positive opening is not considered to work properly on switches with actuators that are not a solid design (such as a spring or rubber roller), despite the fact that the contact block itself has positive opening. In order to be considered as having positive opening, a switch must not have flexible components between actuator actioning points and the electrical contact.

<sup>4</sup> This is the speed at which snap-action contact blocks are tested. There is no minimum operating speed for snap-action contacts because the speed has no influence on the switch action. When using spring actuators, the changeover time may vary from 1ms to 3ms from maximum to minimum operating speed.

<sup>5</sup> Slow-action contacts must not be operated at very low speeds because of the tendency to maintain the arc if contacts are not rapidly separated.

# IEC Limit Switches Bar Charts

## Limit switch types

**Snap-action contact:** A contact element in which the contact motion is independent of the speed of the actuator. This feature ensures reliable electrical performance even in applications involving very slow moving actuators.

**Slow-make/slow-break contacts:** A contact element in which the contact motion is dependent on the actuator speed.

## Terminal identification (IEC)

Each terminal is marked with two digits. The first digit indicates the pole (circuit). The second digit indicates the type of contact.

\_1-\_2 is N.C., \_3-\_4 is N.O.  
so 11-12, 21-22 are N.C., while 13-14, 23-24 are N.O.



Make-before-break (overlapping) SPDT: the N.O. contact closes before the N.C. contact opens. (See ex: Y11)



Break-before-make (offset) SPDT: the N.C. contact opens before the N.O. contact closes. (See ex: X11)

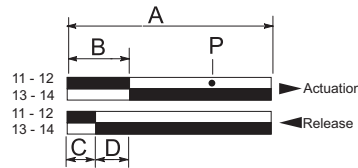
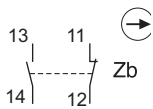


Simultaneous make and break SPDT: the N.C. contact opens at the same time as the N.O. contact closes. (See ex: Z11)

## Contacts Configuration

### Z11 Snap Action Contacts

1 N.O. and 1 N.C.



A = Max. travel of the operator in mm or degrees  
B = Tripping travel of both contacts on actuation  
C = Tripping travel of both contacts on release  
D = Differential travel (between actuation and release)  
P = Point from which positive opening is assured during actuation

| Part Series | Displacement Values (mm [in] or degrees) |            |            |             |
|-------------|--|------------|------------|-------------|
|             | A  | B          | C          | P           |
| ABMxE11Z11  | 6.0 [0.24]                               | 3.0 [0.12] | 1.8 [0.07] | 4.6 [0.18]  |
| ABMxE13Z11  | 10.5 [0.41]                              | 5.3 [0.21] | 3.1 [0.12] | 8.2 [0.32]  |
| ABMxE32Z11  | 15.5 [0.61]                              | 6.3 [0.25] | 3.1 [0.12] | 10.8 [0.43] |
| ABMxE42Z11  | 78°                                      | 33°        | 20°        | 49°         |
| ABMxE52Z11  | 78°                                      | 33°        | 20°        | 49°         |
| ABMxE71Z11  | 78°                                      | 33°        | 20°        | 49°         |
| ABMxE92Z11  | —  | 21°        | 9°         | —           |
| ABMxE93Z11  | —  | 21°        | 21°        | —           |
| ABPxH14Z11  | 5.9 [0.23]                               | 2.2 [0.09] | 1.0 [0.04] | 3.8 [0.15]  |
| ABPxH19Z11  | 10.5 [0.41]                              | 4.6 [0.18] | 2.4 [0.09] | 7.5 [0.30]  |
| ABPxH35Z11  | 17 [0.67]                                | 6.8 [0.27] | 3.8 [0.15] | 11.3 [0.44] |
| ABPxH41Z11  | 90°                                      | 31°        | 19°        | 47°         |
| ABPxH51Z11  | 90°                                      | 31°        | 19°        | 47°         |
| ABPxH71Z11  | 90°                                      | 31°        | 19°        | 47°         |
| ABPxH92Z11  | —  | 27°        | 15°        | —           |
| ABPxH93Z11  | —  | 27°        | 15°        | —           |

## Terminal Markings

| European     |   |
|--------------|---|
| Terminal No. | Type                                    |
| 11-12        | N.C. contact of pole no. 1 <sup>1</sup> |
| 13-14        | N.O. contact of pole no. 2 <sup>1</sup> |
| 21-22        | N.C. contact of pole no. 2 <sup>2</sup> |
| 23-24        | N.O. contact of pole no. 1 <sup>2</sup> |

<sup>1</sup> With non-isolated contacts <sup>2</sup> With isolated contacts

Note: Green/yellow wire is physical earth ground.

□ = Contact open

■ = Contact closed

## Bar Chart Examples (cam angle is 30 degrees)

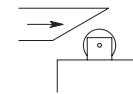


Diagram in millimeters/cam travel

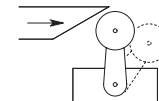
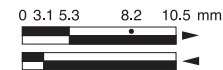


Diagram in degrees/lever rotation

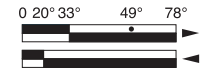
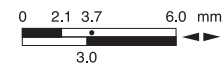
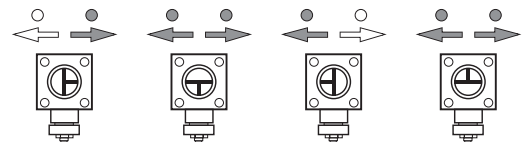


Diagram in millimeters/plunger travel

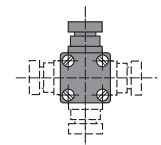


Changeable working heads (E42, E52, E71) models; view of cam insert when looking at bottom of head once removed from switch body.

To change position, push in and twist until it locks into place



Positioning - 90° each way



Adjustable lever from 0-360°, 6° each increment

