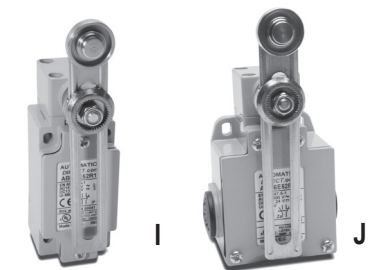
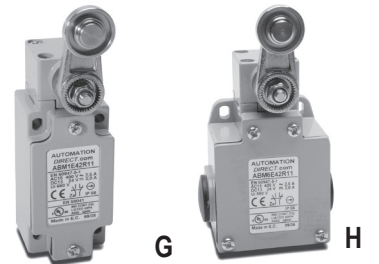
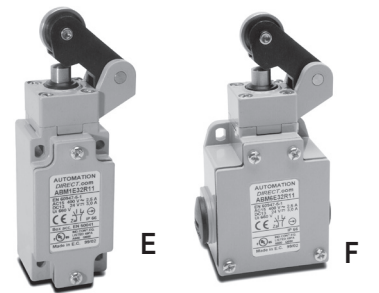
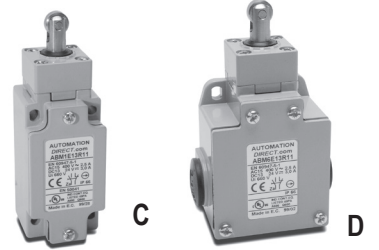
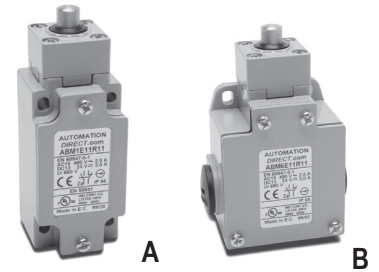


IEC Limit Switches

ABM series heavy-duty IEC limit switches

- Featuring a die-cast aluminum body for heavy-duty industrial applications
- Single and multiple conduit openings to save wiring time and money when interconnecting several limit switches
- Conduit openings in 1/2" NPT or PG13.5
- Splined actuator shaft allows very fine adjustment of switch to fit all applications
- Choose from eight different actuators including roller levers and plungers

ABM Series									
Part Number	Price	Drawing Link	Actuator Type	Number of Conduit Holes	Conduit Threads	Max. Actuation Speed (m/s)	Min. Actuation Force (N) Torque (N•m)	Min. Positive Opening Force (N) /torque (N•m)	Photo
ABM1E11Z11		PDF	Stainless steel plunger	One	PG13.5	0.5	30N	45N	A
ABM2E11Z11		PDF		One	1/2" NPT	0.5	30N	45N	A
ABM5E11Z11		PDF		Three	PG13.5	0.5	30N	45N	B
ABM6E11Z11		PDF		Three	NPT	0.5	30N	45N	B
ABM2E13Z11		PDF	Stainless steel plunger with roller	One	1/2" NPT	0.5	22N	40N	C
ABM6E13Z11		PDF		Three	1/2" NPT	0.5	22N	40N	D
ABM1E32Z11		PDF	One-way lever with stainless steel roller	One	PG13.5	1.5	12N	40N	E
ABM2E32Z11		PDF		One	1/2" NPT	1.5	12N	40N	E
ABM5E32Z11		PDF		Three	PG13.5	1.5	12N	40N	F
ABM6E32Z11		PDF	Three	1/2" NPT	1.5	12N	40N	F	
ABM1E42Z11		PDF	Rotary lever with stain. steel roller (See accessories for opt. roller and actuator levers)	One	PG13.5	1.5	0.15 N•m	0.30 N•m	G
ABM2E42Z11		PDF		One	1/2" NPT	1.5	0.15 N•m	0.30 N•m	G
ABM5E42Z11		PDF		Three	PG13.5	1.5	0.15 N•m	0.30 N•m	H
ABM6E42Z11		PDF	Three	1/2" NPT	1.5	0.15 N•m	0.30 N•m	H	
ABM1E52Z11		PDF	Adj. rotary lever w/ stainless steel roller (See accessories for opt. roller and actuator levers)	One	PG13.5	1.5	0.15 N•m	0.30 N•m	I
ABM2E52Z11		PDF		One	1/2" NPT	1.5	0.15 N•m	0.30 N•m	I
ABM5E52Z11		PDF		Three	PG13.5	1.5	0.15 N•m	0.30 N•m	J
ABM6E52Z11		PDF	Three	NPT	1.5	0.15 N•m	0.30 N•m	J	
ABM1E71Z11		PDF	Adjustable rotary lever w/ stainless steel rod	One	PG13.5	1.5	0.15 N•m	0.30 N•m	K
ABM2E71Z11		PDF		One	1/2" NPT	1.5	0.15 N•m	0.30 N•m	K
ABM5E71Z11		PDF		Three	PG13.5	1.5	0.15 N•m	0.30 N•m	L
ABM6E71Z11		PDF	Three	1/2" NPT	1.5	0.15 N•m	0.30 N•m	L	
ABM1E92Z11		PDF	Wobble lever w/ polyamide tip stainless steel spring	One	PG13.5	1.0	0.18 N•m	-	M
ABM2E92Z11		PDF		One	1/2" NPT	1.0	0.18 N•m	-	M
ABM6E92Z11		PDF		Three	1/2" NPT	1.0	0.18 N•m	-	N
ABM1E93Z11		PDF	Wobble lever w/ stainless steel spring	One	PG13.5	1.0	0.18 N•m	-	O
ABM2E93Z11		PDF		One	1/2" NPT	1.0	0.18 N•m	-	O
ABM6E93Z11		PDF		Three	1/2" NPT	1.0	0.18 N•m	-	P



IEC Limit Switches Accessories

Replacement contact blocks

Easily-installed replacement contact blocks fit both heavy-duty IEC and double-insulated limit switches, including mini-DIN models.

Note: Limit switches come standard with snap-action contacts (AGZ11-SWITCH.) To replace contact block, remove limit switch cover. Carefully remove old contact block and install replacement. Contact blocks are supplied with an adapter to fit into larger ABM and ABP switches. Remove this adapter when installing contacts in mini-DIN AAP models.



Replacement Contact Blocks			
Part Number	Price	Contact Type	Action
AGZ11-SWITCH		Snap-action 1 N.C. and N.O.	3ms change-over time
AGZ02-SWITCH		Snap-action 2 N.C.	3ms change-over time
AGX11-SWITCH		Slow-action 1 N.C. and 1 N.O.	Break before make
AGY11-SWITCH		Slow-action overlay 1 N.C. and 1 N.O.	Make before break
AGW02-SWITCH		Slow-action delay 2 N.C.	Simultaneous
AGW20-SWITCH		Slow-action overlay 2 N.O.	Simultaneous

Additional lever arms, spare parts and accessories for ABM series

Additional Lever Arms/Spare Parts and Accessories			
Part Number	Price	Drawing Link	Actuator Type
AGE42-LEVER		PDF	Lever with stainless steel roller for E42 models (replacement lever)
AGE44-LEVER		N/A	Lever with 50mm diameter rubber roller (fits E42 models)
AGE52-LEVER		PDF	Lever with stainless steel roller for E52 models (replacement lever)
AGE54-LEVER		PDF	Lever with 50mm diameter rubber roller (fits E52 models)

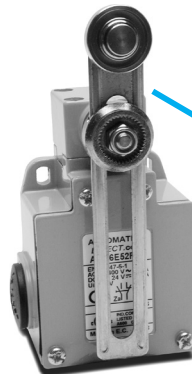
Note: See the Bar Charts page of this section for more information.



Replacement actuator levers for heavy-duty IEC models

Easily-replaceable actuators for E42 and E52 model limit switches.

Note: These models have an E42 or E52 in the part number, for example, ABM1E42Z11.

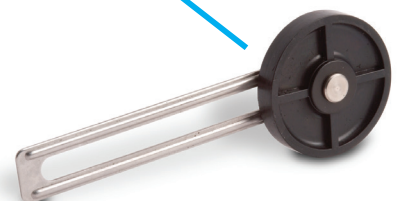


AGE52-LEVER

(Replacement lever shown installed on ABM5E52Z11 limit switch)



AGE54-LEVER



General Specifications

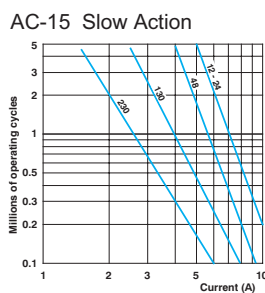
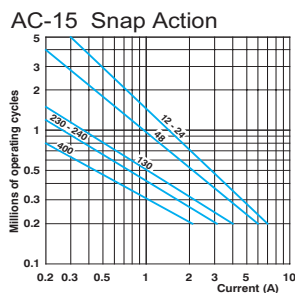
IEC Limit Switches Specifications	
Approvals	All: CENELEC EN 50041, CEI EN 60947-5-1 Plastic models: UL (508), CSA C22.2 No 14-M91
Environmental	
Degree of Protection	Plastic models: IP65 according to IEC 529 Aluminum models: IP66 according to IEC 144-CEI70-1
Temperature Range	Plastic models: stocking: -30 to 80°C (-22 to 176°F) working: -25 to 70°C (-13 to 158°F) Aluminum models: stocking: -30 to 80°C (-22 to 176°F) working: -10 to 70°C (14 to 158°F); minimum temperatures assume that the atmosphere is free of moisture, which could cause moving parts to freeze up
Rated Insulation Voltage	690V (degree of pollution 3)
Mechanical Ratings	
Working Positions	All actuators can be rotated in 90° increments (although some types of actuator, such as a long, heavy spring with the adjustable actuator fully extended, may not work properly if installed in a horizontal position).
Mechanical Life	Straight line working heads: 30 million operations, side rotary heads: 25 million operations, multidirectional heads: 10 million operations
Enclosure Material	Plastic models: fiberglass-reinforced plastic-V0 class (UL94); aluminum models: die cast aluminum
Contact Blocks Rating	
Positive Opening*	Yes, all models
Electrical Ratings	AC15 Make: 60A@120VAC; 30A @ 240VAC; 18A @ 400VAC Break: 10A @ 24VAC; 6.5 A @130VAC; 3.1 A @ 230VAC; 1.8 A @ 400VAC
	DC13 2.8 A @ 24VDC; 0.5 A @ 110VDC
Maximum Switching Frequency	Contact blocks: all two cycles per second
Repeat Accuracy	0.01 mm on the operating points at 1 million operations
Short-Circuit Protection	Cartridge fuses gl 10A-500V 10.3x38 1 100KA
Contact Resistance	25 milli Ω
Recommended Minimum Operating Speed	With snap-action contacts: 20mm per minute** With slow-action contacts: 500mm per minute***
Rated Insulation Voltage	660V
Terminals Marking	According to CENELEC EN 50013
Wiring Connections	2 x 2.5mm ² (AWG14) to 2 x 0.5mm ² (AWG18)
Wiring Terminal Type	Captive screw with self-lifting pressure plate
Wiring Terminal Markings	According to CENELEC EN50013
User Protection	Double insulation (plastic models only)
Contact Blocks Performance	
Operation Frequency	3600 ops/h
Electrical Durability (according to IEC 947-5-1)	Utilization categories AC-15 and DC-13; load factor of 0.5. See table and curves below.
Tools Needed	Phillips screwdriver, #1 #2 / Hex wrench, 10mm

* Positive opening in a snap-action contact block is performed by a rigid mechanism that forces the N.C. contact to open in case the snap action mechanism fails. This would provide protection if, for example, the contacts became “welded” together by excessive current rush. Generally, positive opening is not considered to work properly on switches with actuators that are not a solid design (such as a spring or rubber roller), despite the fact that the contact block itself has positive opening. In order to be considered as having positive opening, a switch must not have flexible components between actuator actioning points and the electrical contact.

** This is the speed at which snap-action contact blocks are tested. There is no minimum operating speed for snap-action contacts because the speed has no influence on the switch action. When using spring actuators, the changeover time may vary from 1 to 3 ms from max. to min. operating speed.

*** Slow-action contacts must not be operated at very low speeds because of the tendency to maintain the arc if contacts are not rapidly separated.

Electrical Durability (according to IEC 947-5-1)



DC-13	Snap-Action	Slow-Action
	Power breaking for a durability of 5 million cycles	
24 Volts	9.5 W	12W
48 Volts	6.8 W	9W
110 Volts	3.6 W	6W

IEC Limit Switches Bar Charts

Limit switch types

Snap-action contact: A contact element in which the contact motion is independent of the speed of the actuator. This feature ensures reliable electrical performance even in applications involving very slow moving actuators.

Slow-make/slow-break contacts: A contact element in which the contact motion is dependent on the actuator speed.

Terminal identification (IEC)



Each terminal is marked with two digits. The first digit indicates the pole (circuit). The second digit indicates the type of contact.

_1-_2 is N.C., _3-_4 is N.O.
so 11-12, 21-22 are N.C., while 13-14, 23-24 are N.O.

Terminal Markings	
European	
Terminal No.	Type
11-12	N.C. contact of pole no. 1 ¹
13-14	N.O. contact of pole no. 2 ¹
21-22	N.C. contact of pole no. 2 ²
23-24	N.O. contact of pole no. 1 ²

¹ With non-isolated contacts ² With isolated contacts

Note: Green/yellow wire is physical earth ground.

 = Contact open
 = Contact closed



Make-before-break (overlapping) SPDT: the N.O. contact closes before the N.C. contact opens. (See ex: Y11)



Break-before-make (offset) SPDT: the N.C. contact opens before the N.O. contact closes. (See ex: X11)

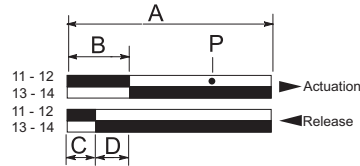
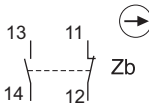


Simultaneous make and break SPDT: the N.C. contact opens at the same time as the N.O. contact closes. (See ex: Z11)

Contacts Configuration

Z11 Snap Action Contacts

1 N.O. and 1 N.C.



- A = Max. travel of the operator in mm or degrees
- B = Tripping travel of both contacts on actuation
- C = Tripping travel of both contacts on release
- D = Differential travel (between actuation and release)
- P = Point from which positive opening is assured during actuation

Bar Chart Examples

(cam angle is 30 degrees)

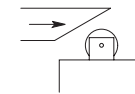


Diagram in millimeters/cam travel

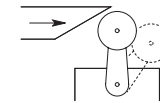
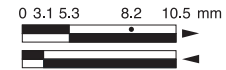


Diagram in degrees/lever rotation

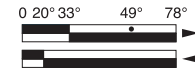
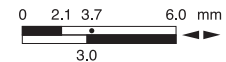
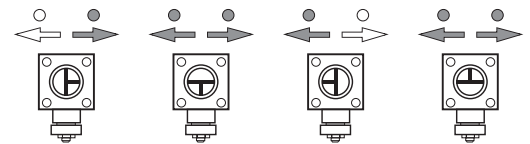


Diagram in millimeters/plunger travel

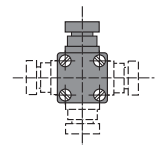


Changeable working heads (E42, E52, E71) models; view of cam insert when looking at bottom of head once removed from switch body.

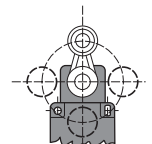
To change position, push in and twist until it locks into place



Positioning - 90° each way



Adjustable lever from 0-360°, 6° each increment



Part Series	Displacement Values (mm [in] or degrees)			
	A	B	C	P
ABMxE11Z11	6.0 [0.24]	3.0 [0.12]	1.8 [0.07]	4.6 [0.18]
ABMxE13Z11	10.5 [0.41]	5.3 [0.21]	3.1 [0.12]	8.2 [0.32]
ABMxE32Z11	15.5 [0.61]	6.3 [0.25]	3.1 [0.12]	10.8 [0.43]
ABMxE42Z11	78°	33°	20°	49°
ABMxE52Z11	78°	33°	20°	49°
ABMxE71Z11	78°	33°	20°	49°
ABMxE92Z11	—	21°	9°	—
ABMxE93Z11	—	21°	21°	—
ABPxH14Z11	5.9 [0.23]	2.2 [0.09]	1.0 [0.04]	3.8 [0.15]
ABPxH19Z11	10.5 [0.41]	4.6 [0.18]	2.4 [0.09]	7.5 [0.30]
ABPxH35Z11	17 [0.67]	6.8 [0.27]	3.8 [0.15]	11.3 [0.44]
ABPxH41Z11	90°	31°	19°	47°
ABPxH51Z11	90°	31°	19°	47°
ABPxH71Z11	90°	31°	19°	47°
ABPxH92Z11	—	27°	15°	—
ABPxH93Z11	—	27°	15°	—
AAP2T14Z11	9.6 [0.38]	4.7 [0.19]	2.5 [0.10]	7.6 [0.30]
AAP2T13Z11	5.5 [0.22]	2.5 [0.10]	1.3 [0.05]	4.1 [0.16]
AAP2T35Z11	21 [0.83]	9 [0.35]	4.9 [0.19]	14.5 [0.57]
AAP2T41Z11	74°	31°	17°	47°
AAP2T51Z11	74°	31°	17°	47°
AAP2T71Z11	74°	31°	17°	47°