# **Compact Limit Switches**

## **AEM2G Series (Adjustable Lever with Roller Actuator)**

- Die-cast metal housings
- 3m cable/5-pin M12 quick-disconnect (center and right)
- 1 N.O. and 1 N.C. contact on all units
- Compact size with standard 25mm hole spacing
- Epoxy resin-filled for IP67 rating
- Both snap-action (Z11) and slow-make/slow-break (X11) contacts available
- ullet N.C. contacts are positive-opening operated unless otherwise noted. ullet

AEM2G Series Compact Limit Switches Selection Chart										
Part Number	Price	Drawing Link	Actuator Type	Max. Actuation Speed (m/s)	Min. Actuation Force (N) Torque (N•m)	Min. Positive Opening Force (N) Torque (N•m)	Contact Configuration	Connection Type	Photo	
AEM2G51Z11-3		PDF	Side rotary adjustable lever with 18mm nylon roller	1.5	0.08	0.28	Diagram 1	Cable Out	A	
AEM2G51X11-3		PDF					Diagram 2	(bottom)		
AEM2G5120Z11-3R		PDF					Diagram 1	Cable Out (right)		
AEM2G5120Z11M		PDF						5-pin M12 quick- disconnect (bottom)		
AEM2G5120Z11MR		PDF						5-pin M12 quick- disconnect (right)		





Cable Out (bottom)



Cable Out (right)



5-pin M12 quick-disconnect (bottom)



5-pin M12 quick-disconnect (right)

# **Compact Limit Switches**

Compact Limit Switches Specifications						
Approvals		UL file E191072, CE				
Environmental						
Degree of Protection		IP67 according to IEC 60529				
Temperature Range		Storage: -40 to 70°C (-40 to 158°F). Operating: -25 to 70°C (-13 to 158°F)				
Mechanical Ratings						
Mechanical Life		10 million operations. Models G16, G92, G93: 5 million operations.				
Enclosure Material		ZAMAK (zinc alloy)				
Contact Blocks Rating						
Positive Opening		Yes, except G61, G92, G93				
Electrical Ratings	AC15	Make: 100A @ 24VAC; 60A @ 120VAC; 30A @ 240VAC Break: 10A @ 24VAC; 6A @ 120VAC; 3A @ 240VAC				
	DC13	2.8 A @ 24VDC; 0.55 A @ 125VDC; 0.27 A@250VDC				
Maximum Switching Frequency		Contact blocks: all one cycle per second				
Repeat Accuracy		0.05 mm on the operating points at 1 million operations				
Short-Circuit Protection		10A @ <500V				
Contact Resistance		25mΩ				
Recommended Minir	num Operating Speed	With slow-action contacts: 500mm per minute				
Rated Insulation Voltage		B300, R300 according to UL508; 400V (degree of pollution: 3) according to IEC 60947-1				
Connection Type		Cable: 3m PVC cable, 5 x 0.75mm <sup>2</sup> (18 AWG). Overall cable diameter: 8.20 mm (0.32 in.)  Connector: 5-pin M12 quick-disconnect				
Wiring Terminal Mark	kings	According to CENELEC EN50013				
Electrical Protection		Class I according to IEC60536-1				
Contact Blocks Performa	nce					
Operation Frequency	′	3600 ops/h				
Electrical Durability	(according to IEC 947-5-1)	Utilization categories AC-15 and DC-13; load factor of 0.5.				
Torque		All: 0.5 N•m (0.8 Nm max)				

# Compact Limit Switches Contacts Configuration

## Limit switch types

Snap-action contact: A contact element in which the contact motion is independent of the speed of the actuator. This feature ensures reliable electrical performance even in applications involving very slow moving actuators.

Slow-make/slow-break contacts: A contact element in which the contact motion is dependent on the actuator speed.

#### 5-Pin M12 connector





### **Contacts Configuration**

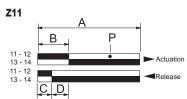
#### Diagram 1

Z11 Snap-action contacts

1 N.O. and 1 N.C.



#### **Bar Charts**



A = Max. travel of the operator in mm or degrees

- B = Tripping travel of both contacts on actuation
- C = Tripping travel of both contacts on release
- D = Differential travel (between actuation and release)
- P = Point from which positive opening is assured during actuation

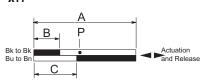
#### Diagram 2

X11 Slow-make/slow-break contacts

1 N.O. and 1 N.C.



X11



A = Max. travel of the operator in mm or degrees

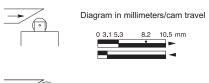
- B = Tripping travel of the N.C. contact
- C = Tripping travel of the N.O. contact
- P = Point from which positive opening is assured during actuation

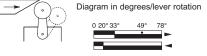
Note: Green/yellow wire is physical earth ground.

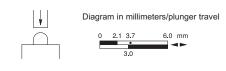


= Contact closed

# Bar Chart Examples (cam angle is 30 degrees)







Note: Values represent travel of cam in direction of arrow.

Bart Cavina	Contact Configuration	Displacement Values mm [in] or degrees			
Part Series		A	В	С	Р
AEM2G11, AEM2G16, AEM2G18, AEM2G21	Z11	5.0 [0.20]	2.2 [0.09]	1.4 [0.06]	4.3 [0.17]
AEM2G11, AEM2G16, AEM2G21	X11	5.0 [0.20]	1.9 [0.07]	3.2 [0.13]	3.4 [0.13]
AEM2G12, AEM2G13, AEM2G14, AEM2G15, AEM2G17, AEM2G18, AEM2G22, AEM2G23, AEM2G24, AEM2G25	Z11	8.7 [0.34]	3.8 [0.15]	2.4 [0.09]	7.5 [0.30]
AEM2G12, AEM2G13, AEM2G14, AEM2G15, AEM2G22, AEM2G23, AEM2G24, AEM2G25	X11	8.7 [0.34]	3.3 [0.13]	5.7 [0.22]	5.9 [0.23]
AEM2G41, AEM2G42, AEM2G43, AEM2G45, AEM2G51, AEM2G71, AEM2G72, AEM2G73, AEM2G74, AEM2G75	Z11	74°	32°	21°	65°
AEM2G41, AEM2G42, AEM2G43, AEM2G45, AEM2G51, AEM2G71, AEM2G72, AEM2G73, AEM2G74, AEM2G75	X11	74°	28°	48°	50°
AEM2G61	Z11	74°	32°	21°	
AEM2G61	X11	74°	28°	48°	Not
AEM2G92	Z11		20°	10°	positive-opening
AEM2G93	Z11		20°	10°	