



Modular Assembly Example







**AF-663** 

**AF-323** 

**AF-213** 



Mounting bracket included.



NITRA™ pneumatic particulate and moisture separation air filters are available with 1/8", 1/4", 3/8", 1/2", 3/4" or 1" NPT female port sizes to meet a broad range of pneumatic air supply filtration applications. Available with either a semi-automatic or automatic drain, polycarbonate bowls are standard on 1/8" through 1/2" NPT sizes, with metal bowl guards provided on 1/4" through 1/2" NPT sizes. The 3/4" and 1" NPT sizes feature all-metal bowl construction with sight gauges. Replaceable 40 micron filter elements are standard. An optional 5 micron filter element (purchased separately and customer installable) is available when stricter filtration is required. Provided with a mounting bracket for stand-alone applications, the modular design also enables easy field assembly for combining with NITRA pneumatic regulators and lubricators (using modular assembly brackets purchased separately).

# **Features**

- •1/8", 1/4", 3/8", 1/2", 3/4" and 1" NPT female port sizes
- 40 micron replaceable filter element standard; for stricter filtration an optional 5 micron filter element purchased separately is easily customer installable
- Polycarbonate bowls standard with metal bowl guards (except 1/8" NPT size);. 3/4" and 1" sizes provided with allmetal bowl construction with sight gauge
- Semi-automatic or automatic drains available
- Mounting bracket provided for stand-alone applications
- · Modular design enables easy field assembly for combining with NITRA regulators and lubricators
- · 2 year warranty



AF Series Filters											
Part No.	Price	Weight (lbs)	Port Size	Fluid	Temperature	Filtering Grade	Operating Pressure	Proof Pressure	Drain Bowl	Drain Type	
AF-213	<>	0.3	1/8"						10cc Polycarbonate	Semi-automatic	
AF-323	<>	0.8	1/4"		23~140°F (-4~60°C)	40μ (5μ element can be ordered separately and field installed)	20~115psi (0.15~0.8MPa) (1.5~8.0 bar)	215psi (1.5MPa) (15.0 bar)	40cc Polycarbonate with metal bowl guard		
AF-323-A	<>	0.8	1/4	Air						Automatic	
AF-333	<>	0.8	2/0"							Semi-automatic	
AF-333-A	<>	0.8	3/8"							Automatic	
AF-443	<>	1.5							80cc Polycarbonate with metal bowl guard	Semi-automatic	
AF-443-A	<>	1.5	1/2"							Automatic	
AF-663	<>	3.1	3/4"						230cc Metal with sight glass	Semi-automatic	
AF-663-A	<>	3.1	3/4							Automatic	
AF-683	<>	3.1	1"							Semi-automatic	
AF-683-A	<>	3.1	1							Automatic	

Company

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Field I/O

Software

C-more &

AC Drives

AC Motors

Steppers/ Servos

Controls

Proximity

Photo

Limit Switches

Encoders

Current

Sensors Pressure

Sensors Temp.

Pushbuttons/

Lights

Process

Relays/ Timers

Comm.

Terminal Wiring

Power Circuit

Protection Enclosures

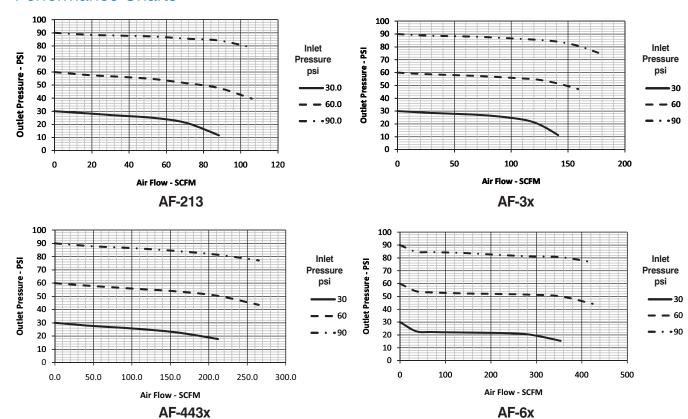
Tools

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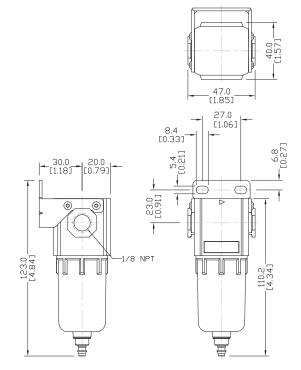


## **Performance Charts**



## **Dimensions**

AF-213

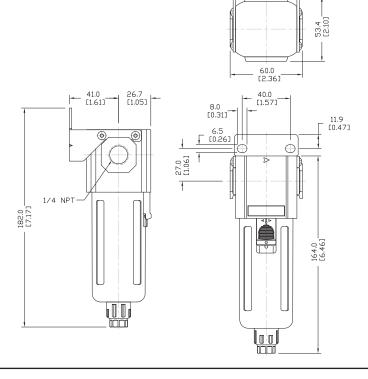


Dimensions in mm [inches]

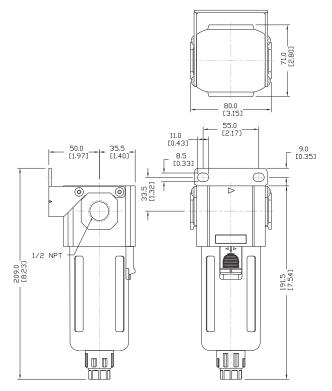


## **Dimensions**

AF-3x



#### AF-443x



Note: Unit dimensions are the same for listed models; port NPT varies based on model. See specification tables for port NPT size.

Dimensions in mm [inches]



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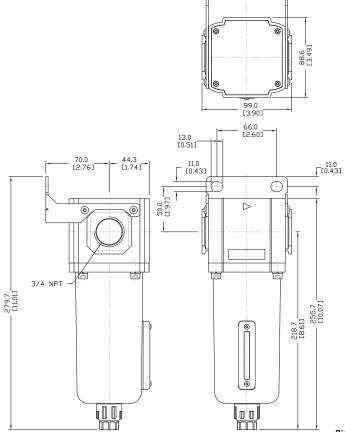
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# **Dimensions**

#### AF-6x



Note: Unit dimensions are the same for listed models; port NPT varies based on model. See specification tables for port NPT size.

Dimensions in mm [inches]



# **Pneumatic Air Preparation Accessories**

Pneumatic Air Preparation Accessories								
Part No.	Price	Description	Weight (lbs)					
AB-2T	<>	NITRA (tm) pneumatic modular assembly and mounting T-bracket with two mounting tangs, used to assemble and mount individual NITRA AF-2 series filters, AR-2 series regulators, AL-2 series lubricators and AFR-2 series filter/regulators as a combined unit	0.2					
AB-2L	<>	NITRA (tm) pneumatic modular assembly and mounting L-bracket with one mounting tang, used to assemble and mount individual NITRA AF-2 series filters, AR-2 series regulators, AL-2 series lubricators and AFR-2 series filter/regulators as a combined unit	0.2					
AB-2U	<>	NITRA (tm) pneumatic modular assembly U-bracket (no mounting tangs), used to assemble individual NITRA AF-2 series filters, AR-2 series regulators, AL-2 series lubricators and AFR-2 series filter/regulators as a combined unit	0.1					
AB-3T	<>	NITRA (tm) pneumatic modular assembly and mounting T-bracket with two mounting tangs, used to assemble and mount individual NITRA AF-3 series filters, AR-3 series regulators, AL-3 series lubricators and AFR-3 series filter/regulators as a combined unit	0.3					
AB-3L	<>	NITRA (tm) pneumatic modular assembly and mounting L-bracket with one mounting tang, used to assemble and mount individual NITRA AF-3 series filters, AR-3 series regulators, AL-3 series lubricators and AFR-3 series filter/regulators as a combined unit	0.3					
AB-3U	<>	NITRA (tm) pneumatic modular assembly U-bracket (no mounting tangs), used to assemble individual NITRA AF-3 series filters, AR-3 series regulators, AL-3 series lubricators and AFR-3 series filter/regulators as a combined unit	0.2					
AB-4T	<>	NITRA (tm) pneumatic modular assembly and mounting T-bracket with two mounting tangs, used to assemble and mount individual NITRA AF-4 series filters, AR-4 series regulators, AL-4 series lubricators and AFR-4 series filter/regulators as a combined unit	0.5					
AB-4L	<>	NITRA (tm) pneumatic modular assembly and mounting L-bracket with one mounting tang, used to assemble and mount individual NITRA AF-4 series filters, AR-4 series regulators, AL-4 series lubricators and AFR-4 series filter/regulators as a combined unit	0.5					
AB-4U	<>	NITRA (tm) pneumatic modular assembly U-bracket (no mounting tangs), used to assemble individual NITRA AF-4 series filters, AR-4 series regulators, AL-4 series lubricators and AFR-4 series filter/regulators as a combined unit	0.4					
AB-6T	<>	NITRA (tm) pneumatic modular assembly and mounting T-bracket with two mounting tangs, used to assemble and mount individual NITRA AF-6 series filters, AR-6 series regulators, AL-6 series lubricators and AFR-6 series filter/regulators as a combined unit	1.3					
AB-6L	<>	NITRA (tm) pneumatic modular assembly and mounting L-bracket with one mounting tang, used to assemble and mount individual NITRA AF-6 series filters, AR-6 series regulators, AL-6 series lubricators and AFR-6 series filter/regulators as a combined unit	1.2					
AB-6U	<>	NITRA (tm) pneumatic modular assembly U-bracket (no mounting tangs), used to assemble individual NITRA AF-6 series filters, AR-6 series regulators, AL-6 series lubricators and AFR-6 series filter/regulators as a combined unit	0.8					
AFE-23	<>	NITRA (tm) replacement filter element, tin-copper, 40 micron, for AF-2 series filters or AFR-2 series filter/regulators	0.1					
AFE-33	<>	NITRA (tm) replacement filter element, tin-copper, 40 micron, for AF-3 series filters or AFR-3 series filter/regulators	0.1					
AFE-43	<>	NITRA (tm) replacement filter element, tin-copper, 40 micron, for AF-4 series filters or AFR-4 series filter/regulators	0.1					
AFE-63	<>	NITRA (tm) replacement filter element, tin-copper, 40 micron, for AF-6 series filters or AFR-6 series filter/regulators	0.4					
AFE-21	<>	NITRA (tm) replacement filter element, fiber, 5 micron, for AF-2 series filters or AFR-2 series filter/regulators	0.1					
AFE-31	<>	NITRA (tm) replacement filter element, fiber, 5 micron, for AF-3 series filters or AFR-3 series filter/regulators	0.1					
AFE-41	<>	NITRA (tm) replacement filter element, fiber, 5 micron, for AF-4 series filters or AFR-4 series filter/regulators	0.1					
AFE-61	<>	NITRA (tm) replacement filter element, tin-copper, 5 micron, for AF-6 series filters or AFR-6 series filter/regulators	0.4					



Part No. AB-4T



Part No. AB-4L



Part No. AB-4U



Part No. AFE-43



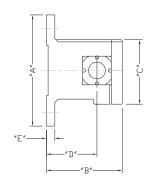
Part No. AFE-41



# **Pneumatic Air Preparation Accessories**

## **Dimensions**

#### AB-xT



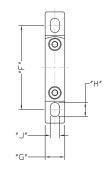
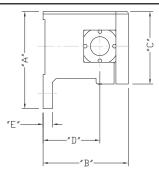


TABLE 1									
PART NUMBER	DIM "A"	DIM "B"	DIM "C"	DIM "D"	DIM "E"	DIM "F"	DIM "G"	DIM "H"	DIM "J"
AB-2T	66.0 [2.60)	45.0 [1.77]	38.3 [1.51]	30.0 [1.18]	5.0 [0.20]	50.0 [1.97]	11.5 [0.45]	8.5 [0.33]	5.5 [0.22]
AB-3T	88.0 [3.46]	60.5 [2.38]	49.3 [1.94]	41.5 [1.63]	7.0 [0.28]	70.0 [2.76]	12.5 [0.49]	9.0 [0.35]	6.5 [0.26]
AB-4T	104.0 [4.09]	76.0 [2.99]	58.5 [2.30]	50.0 [1.97]	7.0 [0.28]	80.0 [3.15]	15.5 [0.61]	12.0 [0.47]	8.6 [0.34]
AB-6T	128.0 [5.04]	104.0 [4.09]	79.5 [3.13]	70.0 [2.76]	10.0 [0.39]	100.0 [3.94]	19.5 [0.77]	16.0 [0.63]	11.0 [0.43]

## AB-xL



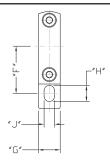


	TABLE 1										
PART NUMBER	DIM "A"	DIM "B"	DIM "C"	DIM "D"	DIM "E"	DIM "F"	DIM "G"	DIM "H"	DIM "J"		
AB-2L	51.3 [2.02]	45.0 [1.77]	38.3 [1.51]	30.0 [1.18]	5.0 [0.20]	25.0 0.981	11.5 [0.45]	8.5 [0.33]	5.5 [0.22]		
AB-3L	68.6 [2.70]	60.5 [2.38]	49.3 [1.94]	41.5 [1.63]	7.0 [0.28]	35.0 [1.38]	12.5 [0.49]	9.0 [0.35]	6.5 [0.26]		
AB-4L	79.5 [3.13]	76.0 [2.99]	58.5 [2.30]	50.0 [1.97]	7.0 [0.28]	40.0 [1.57]	15.5 [0.61]	12.0 [0.47]	8.6 [0.34]		
AB-6L	103.5 [4.07]	104.0 [4.09]	79.5 [3.13]	70.0 [2.76]	10.0 [0.39]	50.0 [1.97]	19.5 [0.77]	16.0 [0.63]	11.0 [0.43]		

### AB-xU

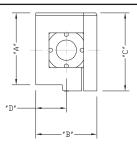




TABLE 1										
PART NUMBER	DIM "A"	DIM "B"	DIM "C"	DIM "D"	DIM "E"					
AB-2U	35.5 [1.39]	30.0 [1.18]	38.3 [1.51]	15.0 [0.59]	11.5 [0.45]					
AB-3U	43.8 [1.72]	38.0 [1.50]	49.3 [1.94]	19.5 [0.75]	12.5 [0.49]					
AB-4U	52.5 [2.07]	52.0 [2.05]	58.5 [2.30]	26.0 [1.02]	15.5 [0.61]					
AB-6U	76.5 [3.01]	68.0 [2.68]	79.5 [3.13]	34.0 [1.34]	19.5 [0.77]					

Dimensions in mm [inches]

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Pushbuttons/ Lights Process

**Pneumatics**