

### **Pneumatic - BR Series Regulators**



**BR-323** 



**BR-341** 

 $\mathsf{NITRA}^{\circledR}$  BR Series Regulators are designed for use in systems that require clean, accurate instrument air. They are constructed of durable materials ideal for industrial environments.

#### **Features**

- Diecast aluminum alloy, irridite and baked epoxy finish body
- Nitrile elastomer and nylon fabric diaphragm
- Nitrile elastomer valve seat
- Additional build materials include: brass, zinc plated steel and acetal
- Mounting by pipe, bracket or through body direct
- 1/4" and 1/2" NPT ports available
- 3 pressure ranges available
- Made in the USA





Mounting bracket not included.



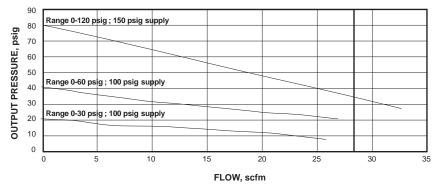
						Pneumatic	BR Serie	s <b>Regulators</b>				
Part No.	Price	Weight (lbs)	Port Size (FNPT)	Fluid	Temperature	Operating Pressure	Maximum Supply Pressure	Supply Pressure Sensitivity	Exhaust Capacity	Sensitivity	Air Consumption	Effect of Supply Pressure Variation
BR-321		0.4	1/4"			0-30 psi (0-0.21 MPa) (0-2 bar)						Less than
BR-322		0.4	1/4"			0-60 psi (0-0.41 MPa) (0-4 bar)	250psi (1.72 MPa) (17bar)	0.5 @ 150 psig suppy and 80 psig setpoint	0.1 scfm (2.83 Nl/min) with downstream pressure 5 psig (0.3 bar) above set point		Less than 5 scfh (2.5 NI/min)	0.25 psig (0.017 bar) for 25 psig
BR-323		0.4	1/4"	Air &	0~160°F	0-120 psi (0-0.83 MPa) (0-8 bar)						(1.7 bar) change
BR-341		0.4	1/2"	Inert gases	(-18~71°C)	0-30 psi (0-0.21 MPa) (0-2 bar)				1" of water		Less than
BR-342		0.4	1/2"			0-60 psi (0-0.41 MPa) (0-4 bar)		2.5 @ 150 psig supply and 80 psig setpoint				0.5 psig (0.035 bar) for 25 psig (1.7 bar)
BR-343		0.4	1/2"			0-120 psi (0-0.83 MPa) (0-8 bar)						change



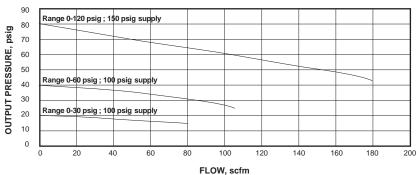
### **Pneumatic - BR Series Regulators**

#### Performance Charts

**BR 1/4" NPT** 



**BR 1/2" NPT** 



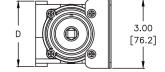
#### **Dimensions**

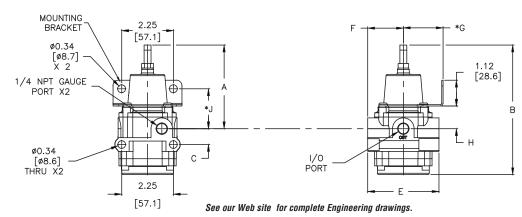
Inches [mm]

PART NUMBER	Α	В	С	D	E	F	G	н	J	I/O PORT	PSI RANGE
BR-321 BR-322 BR-323	3.64 [92.4]	5.64 [143.2]	.69 [17.5]	2.84 [72.2]	3.10 [78.7]	1.55 [39.4]	1.73 [43.9]	.98 [25.0]	1.73 [44.1]	1/4	0-30 0-60 0-120
BR-341 BR-342 BR-343	3.72 [94.6]	5.83 [148.2]	.70 [17.8]	2.87 [73.0]	3.00 [76.2]	1.50 [38.0]	1.73 [44.1]	1.15 [29.2]	1.90 [48.3]	1/2	0-30 0-60 0-120

**BR-X** 

\*MOUNTING BRACKET INSTALLATION OPTIONAL







Precision Pneumatic BR Series Accessories										
Part No.	Price	Description	Material	Weight (lbs)						
ВВКТ-3		NITRA mounting bracket. For use with BFR-3 and BR-3 series air prep components.		0.1						



## **Precision Pneumatic - CR Series Regulators**



**CR-735** 

a rolling diaphragm insures a constant output pressure even during wide supply pressure variations. Stability of regulated pressure is maintained under varying flow conditions through the use of an aspirator tube which adjusts the air supply in accordance with the flow velocity.

#### Features

- · Diecast aluminum alloy body
- Stainless steel, brass, plated steel, and acetal internal components

NITRA® CR Series Precision Regulators are designed for applications that require high flow capacity and accurate process control. A poppet valve balanced by

- Buna-N elastomer, polyester fabric diaphragm
- Mounting by pipe or bracket
- High flow capacity
- · High relief capacity
- 1/4", 3/8", and 1/2" NPT ports
- 2 pressure ranges available
- · Made in the USA



Mounting bracket not included.



Air Regulator



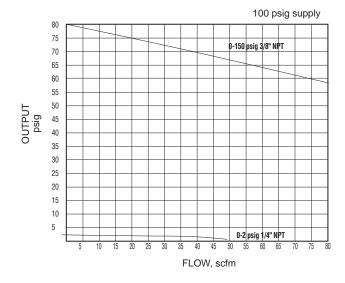
				-	Precision	Pneumatic C	R Series	Regulators			
Part No.	Price	Weight (lbs)	Port Size (FNPT)	Fluid	Temperature	Operating Pressure	Maximum Supply Pressure	Exhaust Capacity	Sensitivity	Air Consumption	Effect of Supply Pressure Variation
CR-724		1.5	1/4"			0-2 psi (0-0.14 MPa) (0-0.15 bar)					
CR-725		1.5	1/4"		-40~160°F (-40~71°C)	0-150 psi (0-1.03 MPa) (0-10 bar)	250psi (1.72 MPa) (17bar)	4 scfm (120 Nl/min) with downstream pressure 5 psig (0.3 bar) above set point	1/8" [3.2mm] of water	Steady State: From 1.0 to 12.5 scfh (30 to 375 Nl/min), depending on output pres- sure range	Less than 0.1 psi (0.007 bar) for 100 psi (6.7 bar) change
CR-734		1.5	3/8"	Air &		0-2 psi (0-0.14 MPa) (0-0.15 bar)					
CR-735		1.5	3/8"	Inert		0-150 psi (0-1.03 MPa) (0-10 bar)					
CR-744		1.5	1/2"			0-2 psi (0-0.14 MPa) (0-0.15 bar)					
CR-745		1.5	1/2"			0-150 psi (0-1.03 MPa) (0-10 bar)					



# Precision Pneumatic - CR Series Regulators

#### Performance Chart

CR-X



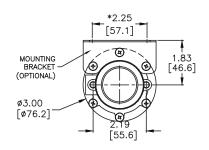
#### **Dimensions**

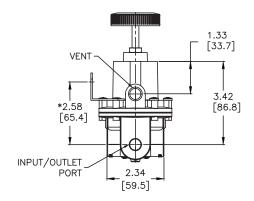
#### Inches [mm]

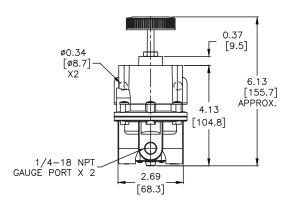
CR-X

PART NUMBER	PRESSURE RANGE PSI	INLET/OUTLET PORT SIZE
CR-724	0-2	1/4
CR-725	0-150	1/4
CR-734	0-2	3/8
CR-735	0-150	3/8
CR-744	0-2	1/2
CR-745	0-150	1/2

\*DIMENSIONS TO MOUNTING HOLES FOR OPTIONAL BRACKET







See our Web site for complete Engineering drawings.



Precision Pneumatic CR Series Accessories									
Part No.	Price	Description	Material	Weight (lbs)					
СВКТ-7		NITRA mounting bracket. For use with CR-7 series air prep components.	Plated Steel	0.1					



## **Precision Pneumatic - DR Series** RA PIEC. Regulators



**DR-126** 

NITRA® DR Series Precision Regulators are well suited for processes that require precise regulation of air pressure in pipes and vessels. The DR Series is often used for: precision fluid control, air gauging, gas mixing, calibration standards, gate actuators, cylinder loading, and web tensioning.

#### **Features**

- Diecast zinc alloy body
- Stainless steel, brass, plated steel, and acetal internal components
- Buna-N elastomer, polyester fabric diaphragm
- Mounting by pipe or bracket
- (2) 1/4" NPT gauge ports
- 1/4" and 3/8" NPT ports
- Made in the USA









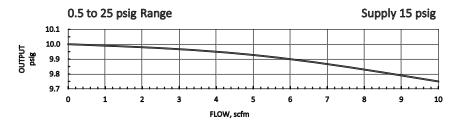
	Precision Pneumatic DR Series Regulators												
Part No.	Price	Weight (Ibs)	Port Size (FNPT)	Fluid	Temperature	Operating Pressure	Maximum Supply Pressure	Pilot Pressure Chamber Bleed Rate	Exhaust Capacity	Sensitivity	Air Consumption	Effect of Supply Pressure Variation	
DR-123		1.4	1/4"			2-120 psi (0.014-0.83 MPa) (0.138-8.27 bar)	150psi (1.03 MPa) (10.5 bar)	less than 0.08 scfm (2.4 NI/min)		1/8" [3.2mm] of water	[] (2 MI/min)		
DR-126		1.4	1/4"	Air & Inert gases	-20~160°F (-29~71°C)	0.5-25 psi (0.003-0.17 MPa) (0.03-1.72 bar)	50psi (0.34 MPa) (3.4 bar)		3 scfm (90 Nl/min) with downstream pressure 5 psig (0.3 bar) above set point			Less than 0.005 psi (0.003 bar) for 25 psig (1.7 bar)	
DR-133		1.4	3/8"			2-120 psi (0.014-0.83 MPa) (0.138-8.27 bar)	150psi (1.03 MPa) (10.5 bar)					change	

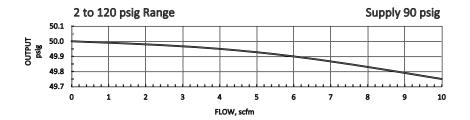


## **Precision Pneumatic - DR Series Regulators**

Performance Charts

DR-X





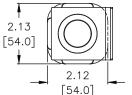
#### **Dimensions**

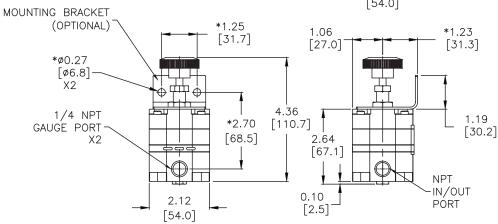
Inches [mm]

PART NUMBER		INLET/OUTLET PORT SIZE NPT
DR-123	2-120	1/4
DR-126	0.5-25	1/4
DR-133	2-120	3/8

#### DR-X

\*DIMENSIONS WITH OPTIONAL BRACKET INSTALLED





See our Web site for complete Engineering drawings.



Precision Pneumatic DR Series Accessories										
Part No.	Price	Description	Material	Weight (lbs)						
DBKT-1		NITRA mounting bracket. For use with DR-1 series air prep components.	Plated Steel	0.1						



## Precision Pneumatic - ER Series Regulators



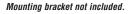
ER-913

NITRA® ER Series Precision Regulators are miniature regulators that are designed to provide the highest level of regulation accuracy and repeatability available in a compact, lightweight housing. A force balanced pilot control maintains output pressure to within 0.05 psig (3.44 millibar) with minimal drift over time. They are ideal for applications that require exact pressure control and substantial flow capacity under variable operating conditions with limited space.

#### **Features**

- Diecast aluminum alloy, chromate and epoxy paint housing
- Nitrile elastomers
- Brass, aluminum, stainless steel and zinc plated internals
- Mounting by pipe or bracket
- (2) 1/8" NPT gauge ports
- Made in the USA









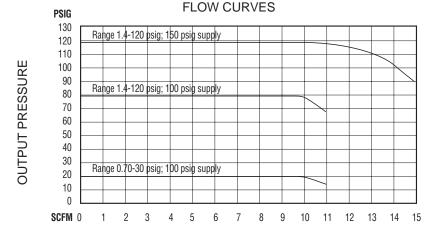
	Precision Pneumatic ER Series Regulators												
Part No.	Price	Weight (lbs)	Port Size (FNPT)	Fluid	Temperature	Operating Pressure	Supply Pressure Sensitivity	Maximum Supply Pressure	Exhaust Capacity	Sensitivity	Air Consumption	Repeatability	
ER-911		0.4	1/8"	Air &	0~160°F (-18~71°C)	0.7-30 psig (0.005-0.21 MPa) (0.048-2.07 bar)	0.5 psig (0.034 bar) for a 100 psig (6.9 bar) change	150psi	7 scfm	1/4"	l (a) 15()nsia l	±0.3%	
ER-913		0.4	Inert gases	Inert gases		1.4-120 psig (0.010-0.83 MPa) (0.138-8.27 bar)		(1.03 MPa) (10.5 bar)	7 scfm (199 NI/min)	[6.4mm] of water		of span	



## Precision Pneumatic - ER Series Regulators

#### **Performance Charts**

ER-X

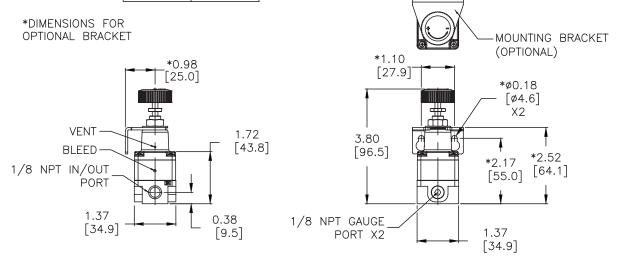


#### **Dimensions**

#### Inches [mm]

ER-X

PART NUMBER	PRESSURE RANGE PSI		
ER-911	0.7-30		
ER-913	1.4-120		





Precision Pneumatic ER Series Accessories										
Part No.	Price	Description	Material	Weight (lbs)						
ЕВКТ-9		NITRA mounting bracket. For use with ER-9 series air prep components.	Plated Steel	0.1						





Part No. AGP-21



Part No. ADB-21



Part No. AB-4T



Part No. AB-4L



Part No. AB-4U

		Pneumatic Air Preparation Accessories	
Part No.	Price	Description	Weight (lbs)
AGP-21		NITRA pneumatic gauge port adapter plate, 1/8 inch NPT female port, with mounting screws. Easy field assembly with NITRA pneumatic AR-2 series regulators and AFR-2 series filter / regulators.	0.03
AGP-32		NITRA pneumatic gauge port adapter plate, 1/4 inch NPT female port, with mounting screws. Easy field assembly with NITRA pneumatic AR-3, AR-4 and AR-6 series regulators and AFR-3, AFR-4 and AFR-6 series filter / regulators.	0.04
ADB-21		NITRA pneumatic distribution block with four (4) 1/8 inch NPT female ports. Modular design enables easy field assembly with NITRA pneumatic AF-21 series filters, AR-21 series regulators, AL-21 series lubricators and AFR-21 series filter / regulators.	0.1
ADB-22		NITRA pneumatic distribution block with four (4) 1/4 inch NPT female ports. Modular design enables easy field assembly with NITRA pneumatic AF-22 series filters, AR-22 series regulators, AL-22 series lubricators and AFR-22 series filter / regulators.	0.1
ADB-32		NITRA pneumatic distribution block with four (4) 1/4 inch NPT female ports. Modular design enables easy field assembly with NITRA pneumatic AF-32 series filters, AR-32 series regulators, AL-32 series lubricators and AFR-32 series filter / regulators.	0.2
ADB-33		NITRA pneumatic distribution block with four (4) 3/8 inch NPT female ports. Modular design enables easy field assembly with NITRA pneumatic AF-33 series filters, AR-33 series regulators, AL-33 series lubricators and AFR-33 series filter / regulators.	0.2
ADB-44		NITRA pneumatic distribution block with four (4) 1/2 inch NPT female ports. Modular design enables easy field assembly with NITRA pneumatic AF-44 series filters, AR-44 series regulators and AFR-44 series filter / regulators.	0.4
AB-2T		NITRA pneumatic modular assembly and mounting T-bracket with two mounting tangs, used to assemble and mount individual NITRA AF-2 series filters, AR-2 series regulators, AL-2 series lubricators and AFR-2 series filter/regulators as a combined unit	0.2
AB-2L		NITRA pneumatic modular assembly and mounting L-bracket with one mounting tang, used to assemble and mount individual NITRA AF-2 series filters, AR-2 series regulators, AL-2 series lubricators and AFR-2 series filter/regulators as a combined unit	0.2
AB-2U		NITRA pneumatic modular assembly U-bracket (no mounting tangs), used to assemble individual NITRA AF-2 series filters, AR-2 series regulators, AL-2 series lubricators and AFR-2 series filter/regulators as a combined unit	0.1
AB-3T		NITRA pneumatic modular assembly and mounting T-bracket with two mounting tangs, used to assemble and mount individual NITRA AF-3 series filters, AR-3 series regulators, AL-3 series lubricators and AFR-3 series filter/regulators as a combined unit	0.3
AB-3L		NITRA pneumatic modular assembly and mounting L-bracket with one mounting tang, used to assemble and mount individual NITRA AF-3 series filters, AR-3 series regulators, AL-3 series lubricators and AFR-3 series filter/regulators as a combined unit	0.3
AB-3U		NITRA pneumatic modular assembly U-bracket (no mounting tangs), used to assemble individual NITRA AF-3 series filters, AR-3 series regulators, AL-3 series lubricators and AFR-3 series filter/regulators as a combined unit	0.2
AB-4T		NITRA pneumatic modular assembly and mounting T-bracket with two mounting tangs, used to assemble and mount individual NITRA AF-4 series filters, AR-4 series regulators, AL-4 series lubricators and AFR-4 series filter/regulators as a combined unit	0.5
AB-4L		NITRA pneumatic modular assembly and mounting L-bracket with one mounting tang, used to assemble and mount individual NITRA AF-4 series filters, AR-4 series regulators, AL-4 series lubricators and AFR-4 series filter/regulators as a combined unit	0.5
AB-4U		NITRA pneumatic modular assembly U-bracket (no mounting tangs), used to assemble individual NITRA AF-4 series filters, AR-4 series regulators, AL-4 series lubricators and AFR-4 series filter/regulators as a combined unit	0.4
AB-6T		NITRA pneumatic modular assembly and mounting T-bracket with two mounting tangs, used to assemble and mount individual NITRA AF-6 series filters, AR-6 series regulators, AL-6 series lubricators and AFR-6 series filter/regulators as a combined unit	1.3
AB-6L		NITRA pneumatic modular assembly and mounting L-bracket with one mounting tang, used to assemble and mount individual NITRA AF-6 series filters, AR-6 series regulators, AL-6 series lubricators and AFR-6 series filter/regulators as a combined unit	1.2
AB-6U		NITRA pneumatic modular assembly U-bracket (no mounting tangs), used to assemble individual NITRA AF-6 series filters, AR-6 series regulators, AL-6 series lubricators and AFR-6 series filter/regulators as a combined unit	0.8





Part No. AFE2-43



Part No. AFE2-41



Part No. AFE-24



Part No. AFE-35

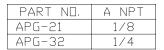
		Pneumatic Air Preparation Accessories	
Part No.	Price	Description	Weight (lbs)
		NITRA Gen 2 Particulate Filters	
AFE2-23		NITRA particulate filter element, replacement, 40 micron particles, high-density polyethylene (HDPE). For use with AF-2 series filters or AFR-2 series filter regulators.	0.01
AFE2-33		NITRA particulate filter element, replacement, 40 micron particles, high-density polyethylene (HDPE). For use with AF-3 series filters or AFR-3 series filter regulators.	0.01
AFE2-43		NITRA particulate filter element, replacement, 40 micron particles, high-density polyethylene (HDPE). For use with AF-4 series filters or AFR-4 series filter regulators.	0.01
AFE2-63		NITRA particulate filter element, replacement, 40 micron particles, high-density polyethylene (HDPE). For use with AF-6 series filters or AFR-6 series filter regulators.	0.04
AFE2-21		NITRA particulate filter element, replacement, 5 micron particles, high-density polyethylene (HDPE). For use with AF-2 series filters or AFR-2 series filter regulators.	0.01
AFE2-31		NITRA particulate filter element, replacement, 5 micron particles, high-density polyethylene (HDPE). For use with AF-3 series filters or AFR-3 series filter regulators.	0.01
AFE2-41		NITRA particulate filter element, replacement, 5 micron particles, high-density polyethylene (HDPE). For use with AF-4 series filters or AFR-4 series filter regulators.	0.01
AFE2-61		NITRA particulate filter element, replacement, 5 micron particles, high-density polyethylene (HDPE). For use with AF-6 series filters or AFR-6 series filter regulators.	0.04
		NITRA Coalescing Filters	
AFE-24		NITRA coalescing oil removal filter element, replacement, 0.3 micron particles, borosilicate glass microfiber. For use with AC-2 series coalescing filters.	0.05
AFE-34		NITRA coalescing oil removal filter element, replacement, 0.3 micron particles, borosilicate glass microfiber. For use with AC-3 series coalescing filters.	0.05
AFE-44		NITRA coalescing oil removal filter element, replacement, 0.3 micron particles, borosilicate glass microfiber. For use with AC-4 series coalescing filters.	0.1
AFE-25		NITRA coalescing oil removal filter element, replacement, 0.01 micron particles, borosilicate glass microfiber. For use with AC-2 series coalescing filters.	0.04
AFE-35		NITRA coalescing oil removal filter element, replacement, 0.01 micron particles, borosilicate glass microfiber. For use with AC-3 series coalescing filters.	0.05
AFE-45		NITRA coalescing oil removal filter element, replacement, 0.01 micron particles, borosilicate glass microfiber. For use with AC-4 series coalescing filters.	0.1

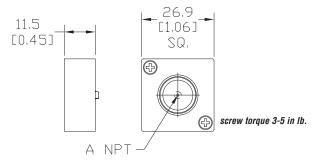


#### **Dimensions**

#### mm [inches]

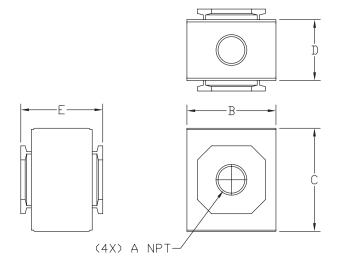
#### AGP-x





#### ADB-x

PART NO.	A NPT	DIM B	DIM C	DIM D	DIM E
ADB-21	1/8	30.0 [1.18]	36.0 [1.42]	19.5 [0.77]	28.5 [1.12]
ADB-22	1/4	30.0 [1.18]	36.0 [1.42]	19.5 [0.77]	28.5 [1.12]
ADB-32	1/4	38.0 [1.50]	44.0 [1.73]	26.0 [1.02]	35.0 [1.38]
ADB-33	3/8	38.0 [1.50]	44.0 [1.73]	26.0 [1.02]	35.0 [1.38]
ADB-44	1/2	52.0 [2.05]	52.0 [2.05]	30.0 [1.18]	42.0 [1.65]



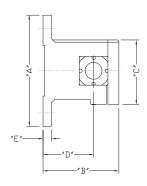
See our Web site \_\_\_\_\_\_ for complete Engineering drawings.



#### **Dimensions**

#### mm [inches]

AB-xT



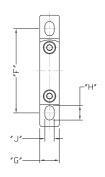
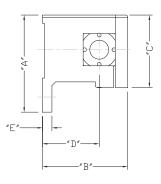


	TABLE 1									
PART NUMBER	DIM "A"	DIM "B"	DIM "C"	DIM "D"	DIM "E"	DIM "F"	DIM "G"	DIM "H"	DIM "J"	
AB-2T	66.0 [2.60}	45.0 [1.77]	38.3 [1.51]	30.0 [1.18]	5.0 [0.20]	50.0 [1.97]	11.5 [0.45]	8.5 [0.33]	5.5 [0.22]	
AB-3T	88.0 [3.46]	60.5 [2.38]	49.3 [1.94]	41.5 [1.63]	7.0 [0.28]	70.0 [2.76]	12.5 [0.49]	9.0 [0.35]	6.5 [0.26]	
AB-4T	104.0 [4.09]	76.0 [2.99]	58.5 [2.30]	50.0 [1.97]	7.0 [0.28]	80.0 [3.15]	15.5 [0.61]	12.0 [0.47]	8.6 [0.34]	
AB-6T	128.0 [5.04]	104.0 [4.09]	79.5 [3.13]	70.0 [2.76]	10.0 [0.39]	100.0 [3.94]	19.5 [0.77]	16.0 [0.63]	11.0 [0.43]	

#### AB-xL



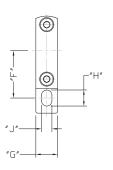


TABLE 1									
PART NUMBER	DIM "A"	DIM "B"	DIM "C"	DIM "D"	DIM "E"	DIM "F"	DIM "G"	DIM "H"	DIM "J"
AB-2L	51.3 [2.02]	45.0 [1.77]	38.3 [1.51]	30.0 [1.18]	5.0 [0.20]	25.0 [0.98]	11.5 [0.45]	8.5 [0.33]	5.5 [0.22]
AB-3L	68.6 [2.70]	60.5 [2.38]	49.3 [1.94]	41.5 [1.63]	7.0 [0.28]	35.0 [1.38]	12.5 [0.49]	9.0 [0.35]	6.5 [0.26]
AB-4L	79.5 [3.13]	76.0 [2.99]	58.5 [2.30]	50.0 [1.97]	7.0 [0.28]	40.0 [1.57]	15.5 [0.61]	12.0 [0.47]	8.6 [0.34]
AB-6L	103.5 [4.07]	104.0 [4.09]	79.5 [3.13]	70.0 [2.76]	10.0 [0.39]	50.0 [1.97]	19.5 [0.77]	16.0 [0.63]	11.0 [0.43]

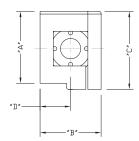
See our Web site \_\_\_\_\_ for complete Engineering drawings.



#### **Dimensions**

mm [inches]

AB-xU



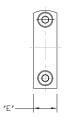


TABLE 1									
PART NUMBER	DIM "A"	DIM "B"	DIM "C"	DIM "D"	DIM "E"				
AB-2U	35.5 [1.39]	30.0 [1.18]	38.3 [1.51]	15.0 [0.59]	11.5 [0.45]				
AB-3U	43.8 [1.72]	38.0 [1.50]	49.3 [1.94]	19.5 [0.75]	12.5 [0.49]				
AB-4U	52.5 [2.07]	52.0 [2.05]	58.5 [2.30]	26.0 [1.02]	15.5 [0.61]				
AB-6U	76.5 [3.01]	68.0 [2.68]	79.5 [3.13]	34.0 [1.34]	19.5 [0.77]				

See our Web site \_\_\_\_\_ for complete Engineering drawings.



### **Pneumatic Regulators**

#### Principles of Operation - Standard vs. Precision Regulators

Turning the adjusting screw changes the force exerted by the range spring on the diaphragm assembly. In equilibrium of set pressure, the force exerted by the range spring is balanced by the force from the output pressure acting underneath the diaphragm assembly. An unbalanced state between the output pressure and the set pressure causes a corresponding reaction in the diaphragm and supply valve assemblies. If the output pressure rises above the set pressure, an upward force is exerted on the diaphragm assembly causing the relief seat to lift and open. Excess pressure is vented to atmosphere until equilibrium is reached. If the output pressure drops below the set pressure the unbalanced force of the range spring causes a downward force on the diaphragm assembly. The supply valve then opens until the pressure builds up once more to the equilibrium condition. Under forward flow conditions, the range spring force is balanced by the diaphragm pressure force, with the supply valve open just enough to maintain the required equilibrium pressure. When high flow occurs, a specially designed aspirator helps maintain downstream pressure and compensates for droop.

