

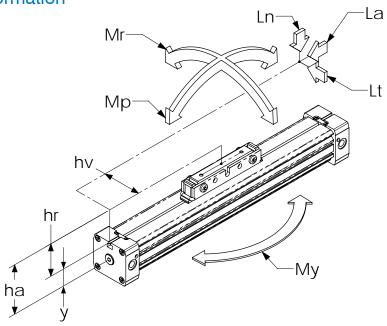


NITRA L-Series Rodless Cylinders offer a robust design in a compact package. Rodless cylinders can offer the same stroke as rodded cylinders in a smaller space. All sizes have magnetic pistons and are double acting. Mounting brackets and cylinder position switches are sold separately.

#### **Features**

- · Rodless cylinder design
- · Double acting with magnetic piston
- · Front and rear adjustable cushions
- Tapped end caps mount
- 16mm to 40mm bore sizes available
- 100mm to 1000mm stroke lengths avaiable
- Operating pressure: 1 to 8 bar (14.5 to 116 psi)
- Temperature range: -10 to +80°C (14 to 176°F)
- · 2-year warranty

### **Torque Information**



NITRA L-Series Rodless Pneumatic Cylinder Force and Torque Information									
Bore	Center Distance Y	Actual Force F at 6 bar [N]	Cushioning Stroke [mm]	Max. Load Ln [N]	Mp Max [Nm]	Mr Max [Nm]	My Max [Nm]		
16	9	110	15	120	4	0.3	0.5		
25	14	250	21	300	15	1	3		
32	18	420	26	450	30	2	4		
40	22	640	32	750	60	4	8		

Note: When the cylinder is subjected simultaneously to torque and force, use the following equations, where the lengths have to be given in meters.

$$Mp = F x ha$$

$$Mr = L x hv + Lt x hr$$

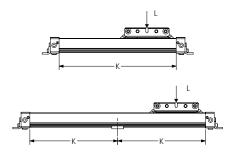
$$My = F x hv$$

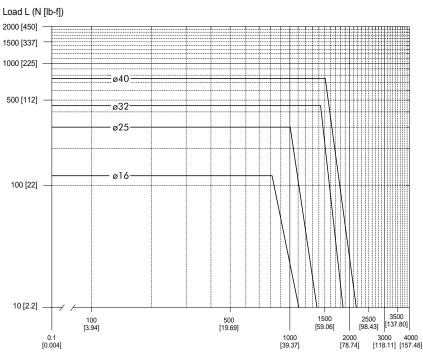
$$\frac{\text{My}}{\text{My max}} \leq 1; \frac{\text{Lr}}{\text{I r}}$$

$$\frac{\text{My}}{\text{My max}} \leq 1; \qquad \frac{\text{Ln}}{\text{Ln max}} \leq 1; \qquad \frac{\text{Mp}}{\text{Mp max}} + \frac{\text{Mr}}{\text{Mr max}} + \ 0.22 \ \text{x} \\ \frac{\text{My}}{\text{My max}} + \ 0.4 \\ \frac{\text{Ln}}{\text{Ln max}} \leq 1$$



#### **Load Information**

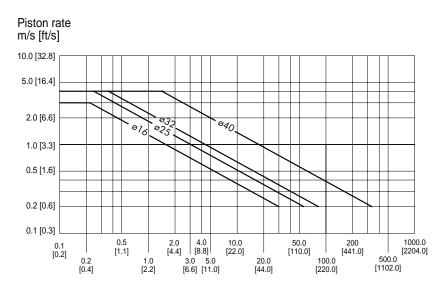




#### Distance K (mm [inch])

## Speed and Maximum Cushionable Load

For the cylinder to reach the end-of-stroke position without intense or repeated impact which would damage it, it is necessary to annul the kinetic energy of the moving mass and the work generated. The maximum cushionable load depends on the traversing speed and the absorption of the air buffer supplied standard with the various cylinders. The diagram shows the speeds and cushionable mass for the various diameters at a pressure of 6 bar (87psi).



Mass to be buffered kg [lb-m]



NITRA L-Series Rodless Pneumatic Cylinder Selection									
Part No.	Bore (mm)	Stroke (mm)	Weight (lbs)	Price					
L16M0100MD-MC		100	1.84						
L16M0200MD-MC		200	1.88						
L16M0300MD-MC		300	2.68						
L16M0400MD-MC	16	400	2.69						
L16M0500MD-MC		500	2.71						
L16M0600MD-MC		600	4.08						
L16M0800MD-MC		800	4.11						
L25M0200MD-MC		200	4.46						
L25M0300MD-MC		300	4.64						
L25M0400MD-MC		400	5.33						
L25M0500MD-MC	25	500	6.2						
L25M0600MD-MC		600	6.37						
L25M0800MD-MC		800	7.42						
L25M1000MD-MC		1000	8.45						
L32M0200MD-MC		200	7.24						
L32M0300MD-MC		300	7.74						
L32M0400MD-MC		400	8.14						
L32M0500MD-MC	32	500	9.96						
L32M0600MD-MC		600	10.44						
L32M0800MD-MC		800	12.16						
L32M1000MD-MC		1000	13.56						
L40M0200MD-MC		200	10.19						
L40M0300MD-MC		300	10.75						
L40M0400MD-MC		400	12.01						
L40M0500MD-MC	40	500	14.36						
L40M0600MD-MC		600	14.94						
L40M0800MD-MC		800	17.44						
L40M1000MD-MC		1000	19.44						

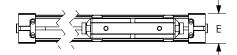
Click on the thumbnail or go to https:///VID-PN-0045 for a short video on NITRA Rodless Cylinders.

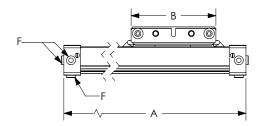




#### **Dimensions**

inches [mm]







L-Series Rodless Pneumatic Cylinder Dimensions											
Model	А		В		С		D		E		F
	mm	[inches]	mm	[inches]	mm	[inches]	mm	[inches]	mm	[inches]	G (BSPP)
L16M0100MD-MC	230.0	9.06	76.0	2.99	43.5	1.71	27.0	1.06	27.0	1.06	M5
L16M0200MD-MC	330.0	12.99	76.0	2.99	43.5	1.71	27.0	1.06	27.0	1.06	M5
L16M0300MD-MC	430.0	16.93	76.0	2.99	43.5	1.71	27.0	1.06	27.0	1.06	M5
L16M0400MD-MC	530.0	20.87	76.0	2.99	43.5	1.71	27.0	1.06	27.0	1.06	M5
L16M0500MD-MC	630.0	24.80	76.0	2.99	43.5	1.71	27.0	1.06	27.0	1.06	M5
L16M0600MD-MC	730.0	28.74	76.0	2.99	43.5	1.71	27.0	1.06	27.0	1.06	M5
L16M0800MD-MC	930.0	36.61	76.0	2.99	43.5	1.71	27.0	1.06	27.0	1.06	M5
L25M0200MD-MC	400.0	15.75	120.0	4.72	66.0	2.60	40.0	1.57	40.0	1.57	1/8
L25M0300MD-MC	500.0	19.69	120.0	4.72	66.0	2.60	40.0	1.57	40.0	1.57	1/8
L25M0400MD-MC	600.0	23.62	120.0	4.72	66.0	2.60	40.0	1.57	40.0	1.57	1/8
L25M0500MD-MC	700.0	27.56	120.0	4.72	66.0	2.60	40.0	1.57	40.0	1.57	1/8
L25M0600MD-MC	800.0	31.50	120.0	4.72	66.0	2.60	40.0	1.57	40.0	1.57	1/8
L25M0800MD-MC	1000.0	39.37	120.0	4.72	66.0	2.60	40.0	1.57	40.0	1.57	1/8
L25M1000MD-MC	1200.0	47.24	120.0	4.72	66.0	2.60	40.0	1.57	40.0	1.57	1/8
L32M0200MD-MC	450.0	17.72	150.0	5.91	86.0	3.39	56.0	2.20	42.0	1.65	1/4
L32M0300MD-MC	550.0	21.65	150.0	5.91	86.0	3.39	56.0	2.20	42.0	1.65	1/4
L32M0400MD-MC	650.0	25.59	150.0	5.91	86.0	3.39	56.0	2.20	42.0	1.65	1/4
L32M0500MD-MC	750.0	29.53	150.0	5.91	86.0	3.39	56.0	2.20	42.0	1.65	1/4
L32M0600MD-MC	850.0	33.46	150.0	5.91	86.0	3.39	56.0	2.20	42.0	1.65	1/4
L32M0800MD-MC	1050.0	41.34	150.0	5.91	86.0	3.39	56.0	2.20	42.0	1.65	1/4
L32M1000MD-MC	1250.0	49.21	150.0	5.91	86.0	3.39	56.0	2.20	42.0	1.65	1/4
L40M0200MD-MC	500.0	19.69	150.0	5.91	97.0	3.82	69.0	2.72	72.0	2.83	1/4
L40M0300MD-MC	600.0	23.62	150.0	5.91	97.0	3.82	69.0	2.72	72.0	2.83	1/4
L40M0400MD-MC	700.0	27.56	150.0	5.91	97.0	3.82	69.0	2.72	72.0	2.83	1/4
L40M0500MD-MC	800.0	31.50	150.0	5.91	97.0	3.82	69.0	2.72	72.0	2.83	1/4
L40M0600MD-MC	900.0	35.43	150.0	5.91	97.0	3.82	69.0	2.72	72.0	2.83	1/4
L40M0800MD-MC	1100.0	43.31	150.0	5.91	97.0	3.82	69.0	2.72	72.0	2.83	1/4
L40M1000MD-MC	1300.0	51.18	150.0	5.91	97.0	3.82	69.0	2.72	72.0	2.83	1/4

See our website <u>for complete Engineering d</u>rawings



# L-Series Rodless Pneumatic Cylinder Accessories

NITRA L-Series accessories include end mounting brackets and center support brackets for longer cylinders. Refer to load chart in this section to determine if a center support is required. Sensor clamp brackets are required for 16mm and 25mm bore cylinders.

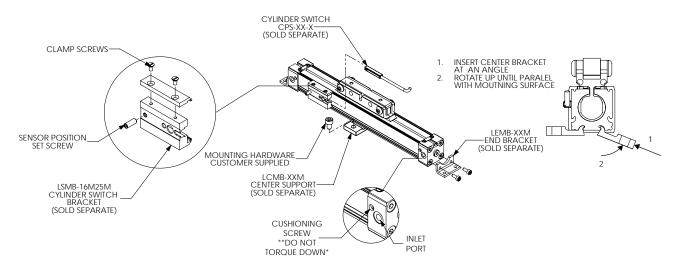
NITRA L-Series Rodless Pneumatic Cylinder Accessories								
Item	Part No.	Description	Weight (lbs)	Price				
000	LEMB-16M	NITRA mounting bracket, end, stainless steel. For use with L16M series rodless cylinders. Mounting screws included.	0.03					
	LEMB-25M	NITRA mounting bracket, end, stainless steel. For use with L25M series rodless cylinders. Mounting screws included.	0.07					
Well.	LEMB-32M	NITRA mounting bracket, end, aluminum. For use with L32M series rodless cylinders. Mounting screws included.	0.2					
711	LEMB-40M	NITRA mounting bracket, end, aluminum. For use with L40M series rodless cylinders. Mounting screws included.	0.25					
9/1	LCMB-16M	NITRA mounting bracket, center, aluminum. For use with L16M series rodless cylinders.	0.02					
9/1	LCMB-25M	NITRA mounting bracket, center, aluminum. For use with L25M series rodless cylinders.	0.02					
	LCMB-32M	NITRA mounting bracket, center, aluminum. For use with L32M series rodless cylinders. Mounting screws included.	0.16					
	LCMB-40M	NITRA mounting bracket, center, aluminum. For use with L40M series rodless cylinders. Mounting screws included.	0.23					
	LSMB-16M25M	NITRA mounting bracket, switch, aluminum. For use with L16M and L25M series rodless cylinders. Mounting screws included.	0.03					

See our website <u>for complete Engineering d</u>rawings



# L-Series Rodless Pneumatic Cylinder Accessories

## Mounting guidelines for 16mm and 25mm bore cylinders



## Mounting guidelines for 32mm and 40mm bore cylinders

